

ICS 59.080.01
CCS W 08



**NATIONAL STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

GB/T 43831-2024

**Inspection, marking and packing for grey woven fabrics of
cotton, man-made fibres and blends**

棉及化纤纯纺、混纺本色布检验、标志与包装

Issued on: March 15, 2024

Implemented on: October 1, 2024

**Issued by: State Administration for Market Regulation;
Standardization Administration of the PRC**

Table of Contents

1 Scope

About this edition

Classification and status

How a Chinese national standard is set out

About this English translation

1 Scope

China's national standard for the inspection, marking and packing of grey woven fabric in cotton, man-made fibres and blends. Grey fabric is cloth as it leaves the loom, before bleaching, dyeing or finishing, and it is traded in enormous quantity between weavers and finishers who are often separate companies in different provinces or countries. The transaction is awkward because the fabric's final appearance is not yet visible: the defects that matter - a broken end, a missing pick, a slub, a reed mark, an oil stain - are present but inconspicuous in grey cloth and become obvious after dyeing, by which time considerable value has been added to a piece that must now be downgraded. Standardising the inspection, the defect classification and the point-scoring by which a piece is graded is therefore what allows grey fabric to be bought and sold on a description rather than on inspection of every metre.

Foreword

GB/T 43831-2024 | Inspection, marking and packing for grey woven fabric of cotton, man-made fibres and blends

08 National Standards of People's Republic of China Cotton and chemical fiber pure and blended natural fabrics Inspection, marking and packaging man-made fibres and blends 2024-10-

01 Implementation State Administration for Market Regulation The National Standardization Administration issued

About this edition

GB/T 43831-2024 is the current edition. It was issued on 15 March 2024 and has been in force since 1 October 2024.

The interval between issue and effect is the transition period. It exists so that producers, laboratories and buyers can requalify products, revise procedures and use up

documentation before the new text becomes the one that applies. The date on this page is the official one from the record of the Standardization Administration.

Classification and status

GB/T 43831-2024 is classified under ICS 59.080.01. ICS is the International Classification for Standards, the same scheme used by ISO and by the national bodies of most countries, which is what allows a Chinese standard to be placed beside its foreign counterparts on subject rather than on number.

Its Chinese Standard Classification code is CCS W 08. CCS is the domestic scheme, a letter for the sector and two digits for the subject within it, and it is the code by which the standard is filed and searched in China.

The GB/T prefix marks a recommended national standard. It is not, in itself, law: it becomes binding when a contract names it, when a regulation or a mandatory standard refers to it, or when a producer declares conformity with it. In practice that covers most of the cases in which it will be read - a purchase specification, an inspection agreement or a certification scheme.

How a Chinese national standard is set out

Chinese national standards are drafted to the rules of GB/T 1.1, which fixes the order in which a standard is set out. The document opens with a foreword recording the issuing bodies, the relationship to any previous edition and the technical committee responsible for it. Clause 1 is the scope. Clause 2 lists the normative references - the other standards that have to be applied together with this one, and without which its requirements cannot be met. Clause 3 gives the terms and definitions. The technical clauses follow: the requirements themselves, the test or measurement methods by which conformity is established, the inspection rules that say how a lot is sampled and judged, and, for a product standard, the provisions on marking, packaging, transport and storage. Annexes, normative or informative, come last.

GB/T 43831-2024 runs to 15 pages in the English translation. What is delivered is the complete document in that order: every clause, every table, every figure and every annex of the Chinese original, with the same numbering, so that a reference to a clause number in a contract or a test report points to the same place in both languages.

About this English translation

The English edition of GB/T 43831-2024 is a full translation of the official Chinese text, not a summary, an abstract or a machine rendering left unchecked. Clause and subclause numbers, table and figure numbers and annex letters are those of the original, because they are what a specification, a purchase order or a test report cites.

Technical terms are translated against the vocabulary standards of the same field, so that a term used in GB/T 43831-2024 reads the same way as in the other Chinese standards it is used beside. Where a term has an established English form in an ISO or IEC document on the same subject, that form is used; where China's term has no foreign counterpart, it is translated literally and the Chinese is kept alongside it rather than replaced by an approximation.

Quantities, units and symbols are carried over unchanged. Chinese standards use SI, so a value in the translation is the value in the original document, not a conversion, and a limit read from the English text is the limit that will be applied by a Chinese inspection body reading the Chinese one.

This page is compiled from the official publication record: the standard number and both titles, the issuing bodies, the dates of issue and effect, the ICS and CCS classification. The requirements, limits, tables and test conditions are in the document itself.