

ICS 25.100.30

CCS J 41



**NATIONAL STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

GB/T 4258-2004

Replacing GB/T 4258-1984

**Parallel shanks countersinks for angles 60-degree,
90-degree and 120-degree inclusive
(English Translation)**

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Table of Contents

What this standard covers	1
Document data	2
Standards quoted by this document	3

What this standard covers

This standard specifies: 600°, 90°, 120° Straight Shank Countersinks size. This standard only requires that the metric system, against cutting diameter, mm to 2, mm-countersink drill, later recommended only metric sizes. These dimensions apply only to high-speed steel cutting tools, But production allowed, shank available suitable materials instead, such as carbon steel. Unless otherwise stated, countersink drill made the right cut. Morse taper cone drill at 49 GB/T 1143 is given.

Document data

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Standards quoted by this document

GB/T 1143