

ICS 91.100.25

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**NATIONAL STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

GB/T 3810.14-2026

Replacing GB/T 3810.14-2016

**Test methods of ceramic tiles - Part 14: Determination of
resistance to stains**

陶瓷砖试验方法 第14部分：耐污染性的测定

(English Translation)

Issued on: July 2, 2026

Implemented on: February 1, 2027

Issued by: State Administration for Market Regulation

Table of Contents

- Preface
- Introduction
- 1 Scope
- 2 Normative References
- 3 Principle
- 4 Pollutants
 - 4.1 Stains that easily leave traces (paste-like substances)
 - 4.3 Pollutants that can form thin films
- 5 Cleaning
 - 5.1 Cleaning Agent
 - 5.2 Cleaning Procedures and Equipment
 - 5.3 Auxiliary Equipment
- 6 Sample
- 7 Experimental Procedure
 - 7.1 Use of pollutants
 - 7.2 Decontamination Agent
- 8 Result grading
- 9 Test Report
- Appendix A (Normative) Explanation of Green Pollutants in Light Oils
 - A.1 Green pollutant (chrome green)
 - A.2 Light Oil
 - A.3 Test paste
- Appendix B (Normative) Explanation of Red Staining Agents in Light Oils
 - B.1 Red Pollutant
 - B.2 Light Oil
 - B.3 Test paste

Foreword

This document complies with the provisions of GB/T 1.1-2020 "Standardization Work Guidelines Part 1: Structure and Drafting Rules of Standardization Documents".

Drafting.

This document is Part 14 of GB/T 3810 "Test Methods for Ceramic Tiles". GB/T 3810 has already published the following parts.

- Part 1: Sampling and Acceptance Conditions;
- Part 2: Inspection of dimensions and surface quality;
- Part 3: Determination of water absorption, apparent porosity, apparent relative density and bulk density;
- Part 4: Determination of Fracture Modulus and Breaking Strength;
- Part 5: Determining the impact resistance of bricks using the coefficient of restitution;
- Part 6: Determination of the abrasion resistance depth of unglazed tiles;
- Part 7: Determination of the abrasion resistance of glazed tile surfaces;
- Part 8: Determination of Linear Thermal Expansion;
- Part 9: Determination of thermal shock resistance;
- Part 10: Determination of Moisture Swelling;
- Part 11: Determination of the resistance to glaze cracking in glazed tiles;
- Part 12: Determination of freeze resistance;
- Part 13: Determination of chemical resistance;
- Part 14: Determination of pollution resistance;
- Part 15: Determination of lead and cadmium leaching from ceramic bricks;
- Part 18: Measurement of Light Reflectance Value (LRV);
- Part 20: Determination of deflection in the calculation of the radius of curvature of ceramic tiles.

This document supersedes GB/T 3810.14-2016 "Test Methods for Ceramic Tiles - Part 14: Determination of Stain Resistance", and is consistent with...

Compared with GB/T 3810.14-2016, apart from structural adjustments and editorial changes, the main technical changes are as follows.

- a) The requirements for "samples" have been changed (see Chapter 6, Chapter 6 of the 2016 edition);
- b) An example of the preparation of the test solution has been added (see Appendix C).

This document is equivalent to ISO 10545-14:2015 "Ceramic tiles - Part 14: Determination of stain resistance".

The following minimal editorial changes have been made to this document.

---To harmonize with existing standards, the standard name has been changed to "Test Methods for Ceramic Tiles - Part 14: Determination of Stain Resistance".

Please note that some content in this document may involve patents. The issuing organization of this document assumes no responsibility for identifying patents.

This document was proposed by the China Building Materials Federation.

This document is under the jurisdiction of the National Technical Committee on Standardization of Building and Sanitary Ceramics (SAC/TC249).

Introduction

This is of concern. In this regard, the ISO 10545 series of standards, developed by the International Organization for Standardization (ISO), are standards for test methods of ceramic tiles. my country has already...

Domestic conversion work was carried out for this series of standards, and a corresponding national standard system GB/T 3810 "Test Methods for Ceramic Tiles" was established.

This document is Part 14 of GB/T 3810 "Test Methods for Ceramic Tiles", and aims to evaluate the stain resistance of ceramic tiles. GB/T 3810 the Test Methods for Ceramic Tiles consists of 18 parts.

---Part 1: Sampling and Acceptance Conditions. The aim is to establish a sampling inspection system for ceramic tiles.

---Part 2: Inspection of Dimensions and Surface Quality. The aim is to establish methods for inspecting the dimensions and surface quality of ceramic tiles to evaluate product quality.

Product appearance quality.

---Part 3: Determination of water absorption, apparent porosity, apparent relative density, and bulk density. The aim is to establish indicators such as water absorption rate for ceramic tiles.

The standard testing method facilitates the classification of ceramic tiles.

---Part 4: Determination of Modulus of Fracture and Breaking Strength. The aim is to establish methods for testing the mechanical properties of ceramic tiles to evaluate their performance.

Mechanical properties of bricks.

---Part 5: Determining the Impact Resistance of Bricks Using the Coefficient of Restitution. The aim is to establish a method for testing the mechanical properties of ceramic bricks to evaluate their impact resistance.

The resistance of ceramic tiles to damage.

---Part 6: Determination of Abrasion Resistance Depth of Unglazed Tiles. The aim is to establish a method for testing the abrasion resistance depth of unglazed tiles to evaluate their resistance to wear.

Ability to resist wear.

---Part 7: Determination of Abrasion Resistance of Glazed Tile Surfaces. The aim is to establish a method for testing the abrasion resistance of glazed tile surfaces to evaluate the performance of glazed tiles.

The ability of bricks to resist wear.

---Part 8: Determination of Linear Thermal Expansion. The aim is to establish a method for testing the linear thermal expansion coefficient of ceramic tiles to evaluate their performance.

High temperature stability.

Resistance to damage under extreme temperature changes.

---Part 10: Determination of Moisture Expansion. The aim is to establish a method for testing the moisture expansion of ceramic tiles to evaluate their resistance to deformation. ability.

---Part 11: Determination of Glaze Cracking Resistance of Glazed Tiles. The aim is to establish a testing method for the glaze cracking resistance of ceramic tiles in order to evaluate the performance of ceramic tiles.

Durability.

---Part 12: Determination of frost resistance. The aim is to establish a method for testing the frost resistance of ceramic tiles to evaluate their low-temperature stability.

Qualitative analysis.

---Part 13: Determination of Chemical Resistance. The aim is to establish a testing method for the chemical resistance of ceramic tiles in order to evaluate the performance of ceramic tiles.

The brick's resistance to chemical corrosion.

---Part 14: Determination of Stain Resistance. The aim is to establish a testing method for the stain resistance of ceramic tiles to evaluate their resistance to staining.

Dyeing ability.

---Part 15: Determination of Lead and Cadmium Leaching in Ceramic Tiles. The aim is to establish a method for testing the lead and cadmium leaching of glazed tiles, in order to evaluate...