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NATIONAL STANDARD OF THE PEOPLE'S REPUBLIC OF CHINA

GB/T 37869.3-2019

Glass containers -- Vacuum lug finishes -- Part 3: 3 leads 38 regular

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Foreword

GB/T 37869 "glass container vacuum flange bottle mouth" is divided into the following parts.

--- Part 1. General;

--- Part 2. Three-spindle 33 medium specification;

--- Part 3. Three-spin 38 general specifications;

--- Part 4. Three-spin 38 medium size;

--- Part 5. Four-rotation 43 and 48 common specifications;

--- Part 6. Four-rotor 53 and 58 common specifications;

--- Part 7. Four-rotation 58 deep specification;

--- Part 8. Four-rotation 63, 66 and 70 common specifications;

--- Part 9. Four-rotation 63, 66 and 70 deep specifications;

--- Part 10. Six-rotation 77 common specifications;

--- Part 11. Six-rotation 82 common specifications;

--- Part 12. Six-spin 89 common specifications;

--- Part 13. Six-rotation 100 common specifications;

--- Part 14. Eight-spin 110 general specifications.

This part is the third part of GB/T 37869.

This part is drafted in accordance with the rules given in GB/T 1.1-2009.

This section uses the translation method equivalent to ISO 9100-3.2005 "glass container vacuum flange bottle mouth part 3. 38 general rules

grid".

The documents of our country that have a consistent correspondence with the international documents referenced in this part are as follows.

---GB/T 1804-2000 General tolerances No tolerances for linear and angular dimensions (eqvISO 2768-1.1989).

This section has made the following editorial changes.

--- According to the use of habits, the standard name was changed to "glass container vacuum flange bottle mouth part 3. three-spin 38 general specifications";

--- This section incorporates the technical errata content of ISO 9100-3.2005/Cor.1.2009, and the provisions of these errata contents are

The vertical double line (||) in the outer margin of the margin is marked.

This part was proposed by the China Light Industry Federation.

This part is under the jurisdiction of the National Daily Glass Standardization Technical Committee (SAC/TC377).

This section drafted by. Donghua University, the national glasses glass enamel product quality supervision and inspection center, Pinghu City product quality supervision and inspection

, Shanghai glasses glass enamel product quality supervision and inspection station, the national daily glass enamel standardization center.

1 Scope

This part of GB/T 37869 specifies the dimensions of a 38mm normal-size vacuum three-turn flanged bottle opening for a wide-mouth glass container.

2 Normative references

The following documents are indispensable for the application of this document. For dated

references, only dated versions apply to this article.

Pieces. For undated references, the latest edition (including all amendments) applies to this document.

ISO 2768-1 General tolerances Part 1. Tolerances for linear and angular dimensions without tolerances (Generaltolerances-Part

3.1 bottle mouth

The design and dimensions of the bottle mouth are shown in Figure 1, Figure 2 and Table 1.

3.2 Unspecified details

Details not specified should be determined according to the actual application. General tolerances are detailed in ISO 2768-1.

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Glass containers - Vacuum lug finishes - Part 3. 3 leads 38 regular

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National Standards of People's Republic of China

Glass container vacuum flange bottle mouth

Part 3. Three-spin 38 general specifications

(ISO 9100-3.2005, Glasscontainers-Vacuumlugfinishes-

Part 3. 38regular, IDT)

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