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**NATIONAL STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

GB/T 37869.1-2019

Glass containers -- Vacuum lug finishes -- Part 1: General

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Foreword

GB/T 37869 "glass container vacuum flange bottle mouth" is divided into the following parts.

- Part 1. General;
- Part 2. Three-spindle 33 medium specification;
- Part 3. Three-spin 38 general specifications;
- Part 4. Three-spin 38 medium size;
- Part 5. Four-rotation 43 and 48 common specifications;
- Part 6. Four-rotor 53 and 58 common specifications;
- Part 7. Four-rotation 58 deep specification;
- Part 8. Four-rotation 63, 66 and 70 common specifications;
- Part 9. Four-rotation 63, 66 and 70 deep specifications;
- Part 10. Six-rotation 77 common specifications;
- Part 11. Six-rotation 82 common specifications;
- Part 12. Six-spin 89 common specifications;
- Part 13. Six-rotation 100 common specifications;
- Part 14. Eight-spin 110 general specifications.

This part is the first part of GB/T 37869.

This part is drafted in accordance with the rules given in GB/T 1.1-2009.

This section uses the translation method equivalent to ISO 9100-1.2005 "glass container vacuum flange bottle mouth part 1. general".

This section has made the following editorial changes.

- According to the usage habits, the type name of the vacuum flange finish in Chapter 2

has been modified, for example, the middle part of the "33"

The specification is revised to "three-rotation 33 medium specification".

This part was proposed by the China Light Industry Federation.

This part is under the jurisdiction of the National Daily Glass Standardization Technical Committee (SAC/TC377).

This section drafted by. Donghua University, the national glasses glass enamel product quality supervision and inspection center, Pinghu City product quality supervision and inspection

, Shanghai glasses glass enamel product quality supervision and inspection station, the national daily glass enamel standardization center.

1 Scope

This part of GB/T 37869 specifies the vacuum flange of the glass container specified in GB/T 37869.2~GB/T 37869.14.

Types of.

2 types

The following types of vacuum flange finishes are included in the following sections.

- GB/T 37869.2. Three-turn 33 medium size;
- GB/T 37869.3. Three-spin 38 general specifications;
- GB/T 37869.4. three-spin 38 medium size;
- GB/T 37869.5. four-rotation 43 and 48 common specifications;
- GB/T 37869.6. four-rotor 53 and 58 common specifications;
- GB/T 37869.7. four-rotation 58 deep specification;
- GB/T 37869.8. four-rotation 63, 66 and 70 common specifications;
- GB/T 37869.9. four-rotation 63, 66 and 70 deep specifications;
- GB/T 37869.10. six-rotation 77 common specifications;
- GB/T 37869.11. six-rotation 82 common specifications;
- GB/T 37869.12. Six-spin 89 common specifications;
- GB/T 37869.13. six-rotation 100 common specifications;
- GB/T 37869.14. Eight-spin 110 common specifications.

The following sections are under preparation and may be added to this standard series in the future.

---27 general specifications;

---30 medium size.

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