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**NATIONAL STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

GB/T 37850-2019

Technical requirements for work wear for food industry workers

食品从业人员用工作服技术要求

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Table of Contents

1 Scope	1
2 Normative references	1
3 General requirements	1
4 Technical requirements	2
5 Test method	3
6 Inspection rules	4
11 Appendix D (normative appendix) Workwear and hat measurement methods and icons	13

Foreword

This standard was drafted in accordance with the rules given in GB/T 1.1-2009. This standard is proposed and managed by the National Food Quality Control and Management Standardization Technical Committee (SAC/TC313). This standard was drafted. China National Institute of Standardization, Chengdu Founding Weaving Co., Ltd., Anhui Kebo Product Testing and Research Institute Co., Ltd. Qingdao Shianku Food Safety Technology Co., Ltd. The main drafters of this standard. Li Qiang, Xu Chile, Liu Wen, Hao Jia, Liu Peng, Dai Yue, Duan Min, Xu Wenhuan, Shu Guancheng, Wang Jingjing. Technical requirements for work clothes for food workers

1 Scope

China's national technical requirements for the work clothing worn by food industry workers. It specifies the general requirements, the technical requirements, the test methods, the inspection rules and the packaging, labelling, transport and storage. Food work wear has an unusual brief: it exists to protect the product from the person rather than the person from the work. Everything follows from that inversion. The garment must not shed - no loose fibres, no lint - because a fibre in food is a foreign body complaint. It must not lose anything that could fall in, which is why buttons are avoided in favour of snaps or concealed closures and why external pockets above the waist are excluded. It must cover hair and, in some areas, beard. It must survive industrial laundering at temperatures that sanitise, repeatedly, without degrading. And it should be light coloured, so that contamination is visible rather than concealed.

This standard specifies the general requirements, technical requirements, inspection methods, inspection rules and packaging, labeling, and transportation of work clothes for food workers. Lose and store. This standard is applicable to work clothes for operators who

directly contact packaging or unpackaged foods, food equipment and utensils, and food contact surfaces. This standard does not apply to work clothes worn by maintenance personnel and cleaning personnel of food production enterprises.

2 Normative references

The following documents are indispensable for the application of this document. For dated references, only dated versions apply to this article. Pieces. For undated references, the latest edition (including all amendments) applies to this document.

GB/T 1335.1 clothing number type men

GB/T 1335.2 clothing number type women

GB/T 2668 single service, suit specifications Textile fabrics - Tensile properties - Part 1. Determination of breaking strength and elongation at break (strip method)

GB/T 4802.2 Determination of pilling performance of textile fabrics - Part 2. modified Martindale method

GB/T 5296.4 Instructions for use of consumer products - Part 4. Textiles and clothing

GB/T 7069 Textile color fastness test resistance to hypochlorite bleaching white fastness

GB/T 8629-2017 Home washing and drying procedures for textile testing

GB/T 8630-2013 Determination of dimensional changes after washing and drying of textiles

GB 12014 anti-static clothing

GB/T 12704.1 Test method for moisture permeability of textile fabrics - Part 1

GB/T 13773.2 Textiles and their products - Joints - Tensile properties - Part 2. Determination of seam strength

GB 14881-2013 National Food Safety Standards

GB 18401 National Textile Products Basic Safety Technical Specifications

3 General requirements

3.1 Work clothes should meet the requirements of

6.6.4 of GB 14881-2013 and have safety for the human body.

3.2 The fabrics of overalls are generally cotton, hemp, chemical fibers and their blended fabrics. Fabric material has no effect on food and human safety, and No damage, spots, dirt and other defects affecting physical and chemical cleanliness.

3.3 The linings, accessories and accessories of the overalls should be selected from materials that are safe to the food and the human body without falling off, non-toxic, etc.

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