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**NATIONAL STANDARD OF THE  
PEOPLE'S REPUBLIC OF CHINA**

**GB/T 36914.2-2018**

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**Textile machinery and accessories -- Rings and travellers for  
ring spinning and ring twisting frames -- Part 2: HZ-and J-rings  
and their travellers**

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### Foreword

GB/T 36914 "Textile Machinery and Accessories Ring Spinning Machine and Steel Ring and Wire Traveler" are divided into two parts.

--- Part 1. T-type and SF-type steel collars and matching travellers;

--- Part 2. HZ and J-shaped steel collars and matching travellers.

This part is the second part of GB/T 36914.

This section uses the translation method equivalent to the ISO 96-2:2009 "Textile Machinery and Accessories Ring Spinning Machine and Twisting Machine Steel Ring and Steel Wire

Part 2 of the circle. HZ and J-shaped steel collars and used travellers.

The documents of our country that have a consistent correspondence with the international documents referenced in this part are as follows.

---GB/T 321-2005 Priority number and priority number system (ISO 3:1973, IDT)

This section has made the following editorial changes.

--- For ease of use, the values for the inconsistencies in the accuracy listed in Tables 1 and 2 are unified.

This part was proposed by the China National Textile and Apparel Council.

This part is under the jurisdiction of the National Textile Machinery and Accessories Standardization Technical Committee (SAC/TC215).

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Inspection Center.

## 1 Scope

This part of GB/T 36914 specifies the main dimensions of the HZ and J-rings and the quality and quality of the traveler.

The deviation defines the marking method of the traveler.

## 2 Normative references

The following documents are indispensable for the application of this document. For dated references, only dated versions apply to this article.

Pieces. For undated references, the latest edition (including all amendments) applies to this document.

ISO 3 priority number and priority number (Preferred numbers-Series of preferred numbers)

## 3 HZ type and J type steel collar main size specifications

The main dimensions of HZ and J steel rings are shown in Figure 1, Figure 2 and Table 1.

Figure 1 HZ type steel collar (vertical steel collar)

Figure 2 J-shaped steel collar (cone steel collar)