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**NATIONAL STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

GB/T 36914.1-2018

**Textile machinery and accessories -- Rings and travellers for
ring spinning and ring twisting frames -- Part 1: Flange rings T
and SF and their travellers**

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Foreword

GB/T 36914 "Textile Machinery and Accessories Ring Spinning Machines and Rings and Rings for Ring Spinning Machines" are divided into two parts.

--- Part 1. T-type and SF-type steel collars and matching travellers;

--- Part 2. HZ and J-rings and the use of travellers.

This part is the first part of GB/T 36914.

This part is drafted in accordance with the rules given in GB/T 1.1-2009.

This section uses the redrafting method to modify the use of ISO 96-1.2016 "Textile machinery and accessories ring spinning machine and ring twisting machine steel

Collars and wire loops Part 1. T- and SF-type rings and matching travellers.

This section is structurally modified compared to ISO 96-1.2016, as follows. Delete the vocabulary and definitions in Chapter 3 of ISO 96-1.

Since it does not list any terms and definitions, the original Chapters 4, 5, and 6 are replaced by the corresponding Chapters 3, 4, and 5.

The technical differences between this part and ISO 96-1.2016 and their reasons are as follows.

---About the normative reference documents, this part has made technical adjustments to adapt to China's technical conditions, adjustments

The situation is reflected in Chapter 2, "Regulatory Citations", and the specific adjustments are as follows.

* Replace ISO 3 with GB/T 321 equivalent to the international standard.

--- Revised the lower deviation of the T-shaped steel collar width b_1 in Table 1, and coordinated with the FZ/T 92018 industry standard.

--- Unify the values of the inconsistencies listed in Table 2.

This part was proposed by the China National Textile and Apparel Council.

This part is under the jurisdiction of the National Textile Machinery and Accessories Standardization Technical Committee (SAC/TC215).

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1 Scope

This part of GB/T 36914 specifies the main dimensions of the T- and SF-type steel collars and the quality and quality of the traveler.

Poor, at the same time defines the marking method of the traveler.

This section applies to the T- and SF-type steel collars and their associated travellers.

2 Normative references

The following documents are indispensable for the application of this document. For dated references, only dated versions apply to this article.

Pieces. For undated references, the latest edition (including all amendments) applies to this document.

GB/T 321 priority number and priority number system (GB/T 321-2005, ISO 3.1973, IDT)

3 Main dimensions of T-type and SF-type steel collars

The main dimensions of the T-type and SF-type steel collars are shown in Figure 1 and Figure 2. The specific specifications are shown in Table 1.

Figure 1 T-shaped collar

Figure 2 SF type steel collar