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**NATIONAL STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

GB/T 32600.1-2016

**Textile machinery and accessories -- Main dimensions for
section wires for metallic card clothing -- Part 1: Foot without
interlocking or inter-chaining**

纺织机械与附件 梳理机用金属针布齿条截面主要尺寸 第1部分：普通基部
(English Translation)

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Foreword

GB/T 32600 "Textile machinery and accessories carding machine with metal needle rack section of the main dimensions" is divided into two parts.

- Part 1. General base;

Part 2. Self-locking base.

This part is part 1 of GB/T 32600.

This part is drafted in accordance with the rules given in GB/T 1.1-2009.

This part uses the re-drafting method to modify the use of ISO 9903-1.:2003 "Textile machinery and accessories carding machine with metal needle rack section Main dimensions Part 1. General base".

This section has technical differences compared to ISO 9903-1.:2003, and the terms involved in these differences have passed through the margin the vertical single line (|) of the position is marked. The main technical changes are as follows.

--- increase the size specifications (see Table 1);

--- "ISO 5234.:2005" with "GB/T 24377-2009" in the normative reference document;

--- remove the 5a) "rack section" of the double quotes and 5c) "(A type)".

Editorial changes are as follows.

--- replace "ISO 9903-1" with "GB/T 32600.1";

--- Deleted the preface of ISO 9903-1.:2003;

--- replace the "," with the decimal point symbol "." Instead of the decimal point symbol;

The basic size and limit deviation of h1 are divided into two columns (see Table 1).

This part is proposed by the China Textile Industry Federation.

This part of the National Textile Machinery and Accessories Standardization Technical Committee of Textile Equipment Subcommittee (SAC/TC215/SC2) Go back.

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Textile machinery and accessories carding machine with metal clothing the main dimensions of the rack section Part 1. General base

1 Scope

This part of GB/T 32600 specifies the main dimensions of the basic base rack section of the metal card for carding machines.

This section applies to the basic base racks for carding machines.

2 Normative reference documents

The following documents are indispensable for the application of this document. For dated references, only the dated edition applies to this article Pieces. For undated references, the latest edition (including all modifications) applies to this document.

Textile machinery and accessories - Dimensions of metal batches, tooth type and wrapping (ISO 5234.:2005, MOD)

3 Terms and definitions, symbols

GB/T 24377-2009 Definitions of terms and definitions, symbols applicable to this document.

4 Size

The main dimensions are shown in Figure 1 and Table 1.

Figure 1 Type A section