

ICS 25.060.20

CCS J 52



**NATIONAL STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

GB/T 31559-2015

**Collets for tool holders with taper ratio 1: 10 -- Collets, holders,
nuts**

工具柄用1:10锥柄的弹簧夹头 弹簧夹头、锥柄座、螺母

(English Translation)

Issued on: May 15, 2015

Implemented on: January 1, 2016

Issued by: Standardization Administration of China

Table of Contents

What this standard covers	1
Document data	2
Standards quoted by this document	3

What this standard covers

This Standard specifies the collet for gripping a cylindrical tool shank, taper seat and nut size, material, technical requirements and marking. Do not meet this standard collet chuck, chuck drawing as otherwise provided, for example, negotiated by both parties decide. A type for holding the deviation range is h10 situation. B-type lateral cut for no load conditions.

Document data

International classification (ICS): 25.060.20.

Chinese classification (CCS): J52.

Estimated length of the Chinese original: 12,152 words.

Adopted international standard: ISO 10897-1996, MOD.

Standards quoted by this document

GB/T 1804-2000