

ICS 25.060.20

CCS J 52



**NATIONAL STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

GB/T 31396.1-2015

**Machine tools -- Dimensions and geometric tests for
self-centering chucks with two-piece jaws -- Part 1: Manually
operated chucks with tongue and groove type jaws**

机床分离爪自定心卡盘尺寸和几何精度检验 第1部分：键、槽配合型手动卡盘

(English Translation)

Issued on: May 15, 2015

Implemented on: September 1, 2015

Issued by: Standardization Administration of China

Table of Contents

What this standard covers	1
Document data	2
Standards quoted by this document	3

What this standard covers

This Standard specifies the separation claw (key, groove-fit) from interchangeability dimensions and tolerances of the centering precision test and the appropriate manual chucks.

Document data

International classification (ICS): 25.060.20.

Chinese classification (CCS): J52.

Estimated length of the Chinese original: 13,138 words.

Adopted international standard: ISO 3442-1-2005, IDT.

Standards quoted by this document

ISO 230-1-1996