

ICS 61.060
CCS Y99



**NATIONAL STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

GB/T 31301.1-2026

Replacing GB/T 31301.1-2015

**Footwear manufacturing machines - Safety requirements - Part
1: Lasting machines**

制鞋机械 安全要求 第1部分：绷帮机

(English Translation)

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Foreword

GB/T 31301.1-2026 is a recommended national standard (GB/T) of the People's Republic of China, issued on 28 September 2026 by the State Administration for Market Regulation and the Standardization Administration of China, with effect from 1 April 2027.

This edition replaces GB/T 31301.1-2015.

It is under the responsibility of the China National Light Industry Council.

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1 Scope

This standard is Part 1 of the safety requirements for footwear manufacturing machines and addresses lasting machines. Lasting machines shape the shoe upper over a last, and like other industrial machinery they present hazards to operators. The document is of use to machine designers and manufacturers, footwear factories, safety engineers, machinery importers and inspection bodies who have to judge whether a machine can be supplied and operated safely.

It is a recommended national standard, issued on 28 September 2026 and effective from 1 April 2027. It replaces GB/T 31301.1-2015, so manufacturers whose declarations or manuals refer to the older edition should check them. Use is voluntary unless a contract, customer or regulation requires it. Footwear equipment exporters targeting China and factories there that buy machinery from abroad can use the document to frame safety discussions and design reviews, together with whatever general machinery safety rules also apply.