

ICS 21.060.10
CCS J 13



**NATIONAL STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

GB/T 3098.11-2002

Replacing GB/T 3098.11-1995

**Mechanical properties of fasteners -- Drilling screws with
tapping screw thread
(English Translation)**

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What this standard covers

This standard specifies the line with GB/T 5280 self-tapping screw, drill part of its installation process can be prefabricated holes drilled threaded, heat-treated self-tapping screws performance. Such screws are extruded with mating threads, the membership to help drill part and connected to the screw threaded portion, the first extrusion screw after drilling. The purpose of this standard is to ensure that pre- drilled holes and screw the screw extrusion process, not deformed or broken promise not to overload occurs. Therefore, consider the following performance is assessed self drilling screw mechanical and operational performance of the most important indicators: surface hardness, pre- drilled holes and squeeze their ability to meet the internal thread, torsional strength.

Document data

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Standards quoted by this document

GB/T 3098.17-2000; GB/T 4340.1-1999; GB/T 5267.1-2002; GB/T 5280-2002