

ICS 61.020
CCS Y 76



**NATIONAL STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

GB/T 2664-2017

Replacing GB/T 2664-2009

Men's suits and coats

男西服、大衣

Issued on: December 29, 2017

Implemented on: July 1, 2018

**Issued by: General Administration of Quality Supervision, Inspection and
Quarantine;
Standardization Administration of the PRC**

Table of Contents

- 1 Scope
- 2 Normative references
- 3 Terms and definitions
- 4 Requirements
- 5 Test methods
- 6 Inspection rules
- 7 Marking, packaging, transport and storage

Foreword

This standard was drafted in accordance with the rules given in GB/T 1.1-2009. This standard replaces GB/T 2664-2009 "men's suits and coats," compared with GB/T 2664-2009, the main technical changes are as follows:

- Modify the scope of the standard to increase the provisions do not apply to infant products (see Chapter 1,.2009 Edition Chapter 1);
- Supplementary and revised normative references (see Chapter 2,.2009 edition Chapter 2);
- Increasing the GB 31701 in the age of 3 to 14 years old children's clothing related requirements (see 3.1, 3.12);
- Modify the requirements of accessories (see 3.3.3,.2009 version 3.3.3);
- Increasing the degree of skew requirements of the pattern (see 3.5.1);
- Will be the appearance of quality requirements into the sewing requirements (see 3.9,.2009 version 3.9,3.11);
- Modify the light and dark line and the keyhole density requirements, remove the nail pin density requirements (see 3.9.1,.2009 version 3.9.1);
- Increased the color fastness to perspiration, after washing the appearance of the request, modified the joint performance (chapped), the adhesive lining stripping strong Requirements (see 3.12,.2009 version 3.13);
- Modify the specification size measurement method, modified to GB/T 31907 provisions (see 4.2,.2009 version 4.2);
- Increased children's clothing safety testing methods (see 4.4.1);

- Modify the size change rate after dry cleaning test method, an increase of the use of mild dry cleaning method (see 4.4.2,.2009 version 4.4.7);
- Dry-cleaning fastness test method standard update, modify the principle, increase the sample and paste the lining after the fit test, the assessment Solvent staining changed to paste the stain (see 4.4.4,.2009 edition 4.4.9);
- Modify the light fastness test method (see 4.4.5,.2009 version 4.4.13);

1 Scope

China's national product standard for men's suits and coats. It specifies the requirements, the test methods, the inspection rules and the marking, packaging, transport and storage of tailored men's suits, jackets, trousers and overcoats. A tailored jacket is the most complex garment in ordinary production. It has a canvassed or fused front with an internal structure the wearer never sees, a shoulder and sleeve head that has to be shaped rather than merely joined, a collar and lapel that must roll rather than fold, and a set of internal tapes and stays that hold the shape when the cloth would rather relax. Because so much of it is structure, the standard has to specify things that a shirt standard does not: the interlining and the fusing and their bond strength before and after dry cleaning, the resistance to bubbling and delamination on the front and the lapel, the shoulder and sleeve setting, the symmetry of the two halves of a garment that is worn open, and the behaviour of the whole assembly after cleaning. The fabric side is equally particular. A suit is normally wool or a wool blend, so the requirements include the composition and the tolerance on it, the colour fastness including to dry cleaning rather than only to washing, the dimensional change under steam pressing as well as under cleaning, and the pilling and abrasion resistance of a cloth that is worn daily. The standard also fixes the finished measurement tolerances against the size designation, the matching of pattern across the fronts, the pockets and the sleeves, the defect grading and the sampling by which a lot is accepted. Issued on 29 December 2017 and in force since 1 July 2018, it replaces GB/T 2664-2009.

This standard specifies the requirements of men's suits and coats, inspection methods, inspection rules, and signs, packaging, transportation and storage. This standard applies to pure wool, wool blended and interwoven, wool-like fabric as the main fabric for the production of men's suits and coats and other wool category clothing. This standard does not apply to infants and young children aged 36 months and under clothing.

2 Normative references

The following documents for the application of this document is essential. For dated references, only the dated version applies to this article Pieces. For undated references, the latest edition (including all amendments) applies to this document.

GB/T 250 Textiles Tests for color fastness Gray scale card for color change assessment

GB/T 1335.1 Clothing type men

GB/T 1335.3 Clothing size children

GB/T 3917.2 Textiles - Tear properties of fabrics - Part

2 Determination of tearing strength of pant-shaped specimens (single slit) Textiles - Tests for color fastness - Color fastness to washing -

GB/T 3921-2008 Textiles - Tests for color fastness

GB/T 4802.1 Textiles - Determination of pilling and pilling properties of textile fabrics - Part 1. Circular locus method

GB/T 4841.3 Dyeing standard deep color card 2/1,1/3,1/6,1/12,1/25

GB/T 5296.4 Consumer Products Instructions Part 4. Textiles and Clothing

GB/T 5711 Textiles Tests for color fastness Color fastness to tetrachlorethylene dry cleaning Textiles Tests for color fastness - Color fastness to artificial light - Xenon arc Household washing and drying procedures for textile testing GB/T 8629-2017

GB/T 8630 Textiles - Determination of dimensional changes after washing and drying

GB/T 14304 woolen suit specifications Standard Test Method for Weft and Bow Weft of Woven Fabrics and Knitted Goods

GB 18401 National Safety Technical Code for Textile Products