

ICS 37.100.10
CCS J87



**NATIONAL STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

GB/T 25681-2010

Printing machinery - Perfect binding machine

印刷机械 胶粘装订联动机

Issued on: December 23, 2010

Implemented on: July 1, 2011

**Issued by: General Administration of Quality Supervision, Inspection and
Quarantine of the People's Republic of China;
Standardization Administration of China**

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Foreword

This standard is proposed by the China Machinery Industry Federation. This standard by the National Printing Machinery Standardization Technical Committee (SAC/TC192) centralized. This standard is responsible for drafting units. Beiren Group Company, Shanghai Ziguang Machinery Co., Ltd., Yibin City, Sichuan Province Changming Machinery Co., Ltd., North Beijing Printing Machinery Research Institute. This standard participates in the drafting unit. Changchun Printing Machinery Co., Ltd., Shenzhen Precision Machinery Co., Ltd., Liaoning Han nationality Guanhua India Brush Technology Co., Ltd. The main drafters of this standard. Li Yingmin, Lin Jie, Deng Runhua, Yan Zhu. This standard participates in the drafters. Jin Yuwen, Zhang Aiyun, Du Yumei. Printing Machinery Adhesive Binding Machine

1 Scope

GB/T 25681-2010 is the Chinese national standard on printing machinery - perfect binding machine, in the field of image technology. The /T suffix marks it as a recommended standard: it is not compulsory by itself, but it becomes binding as soon as a contract, a tender or a customer specification calls it up - which in practice is how most foreign buyers meet it. It was issued on 23 December 2010 by the General Administration of Quality Supervision, Inspection and Quarantine of the People's Republic of China; Standardization Administration of China, and has been in force since 1 July 2011. Classification: ICS 37.100.10, CCS J87. This page is published from the official record of the standard held by the Chinese standards administration: the identification, the dates, the classification and the issuing body are taken from there. The clause text, the tables and the numeric limits are in the document itself, which is delivered complete in English translation.

This standard specifies the basic parameters, model and name, requirements, test methods, inspection regulations of the adhesive binding machine (hereinafter referred to as linkage) Then, mark, pack, transport and store. This standard applies to the linkage by the

binding, binding, cutting, cut on three sides, counting the accumulation and transmission device composed of linkage. Also applies to Page, binding, conveyor and other stand-alone linkage.

2 Normative reference documents

The terms of the following documents are hereby incorporated by reference into this standard. Whichever is the date of the reference file, which is followed by all (Excluding corrigenda) or revisions do not apply to this standard, however, encourage the parties to reach an agreement under this standard Whether you can use the latest version of these files. For undated references, the latest edition applies to this standard.

GB/T 191 Packaging and Storage Icons (GB/T 191-2008, ISO 780..1997, MOD)

GB 5226.1-2008 Mechanical electrical safety - Electrical equipment - Part 1. General technical conditions (IEC 60204-1..2005, IDT)

GB/T 6388 shipping package collection and delivery mark General rules for the use of industrial products GB/T 9969

GB/T 13306 signs General specification for packaging of electromechanical products

GB/T 13384 General rules for industrial product assurance documents GB/T

GB 18209.2 Mechanical safety instructions, marking and handling - Part 2. Marking requirements (GB 18209.2-2000, idt

IEC 61310-2..1995) Manufacture and naming of

JB/T 3090 printing machinery products 3 basic parameters, model and name

3.1 basic parameters The basic parameters of the linkage are specified in Table 1. Table

1 Basic parameters Basic parameters of the project Binding format length mm Maximum 450 Minimum 140 Binding width mm Max 300 Minimum 100 Binding thickness mm 3 ~

50 Maximum binding speed This hour/hour Low speed machine <= 5000 Medium speed machine > 5000 ~ 10000 High speed machine > 10000