

ICS 25.160.30

CCS J 64



**NATIONAL STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

GB/T 25297.2-2010

**Resistance spot welding -- Electrode adaptors, male taper 1: 10
-- Part 2: Parallel shank fixing for end-thrust electrodes**

电阻点焊 电极接头，外锥度1：10 第2部分：末端插入式圆柱柄配合

(English Translation)

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What this standard covers

This standard specifies the dimensions and tolerances of resistance spot welding electrode connector. The electrode connector connecting external taper of 1: 10 using the cap, using a cylindrical shank which is fixed to the electrode of the grip.

Document data

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Standards quoted by this document

JB/T 10256.3; JB/T 4281; JB/T 3948