

ICS 59.120.10
CCS W 90



**NATIONAL STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

GB/T 24371-2009

**Spinning preparatory, spinning and doubling (twisting)
machinery -- Tubes for ring-spinning, doubling and twisting
spindles, taper 1:38 and 1:64**

纺纱准备、纺纱和并(捻)机械环锭纺、并、捻锭子用筒管 锥度1：38和1：64

(English Translation)

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What this standard covers

This standard specifies the taper of 1: 38 and 1: 64 in the ring, and twisting bobbin dimensions (length and diameter) and allow the whole run, and provides test gauges bobbin dimensions and tolerances.

Document data

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Standards quoted by this document

ISO 286-2-1988