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**NATIONAL STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

GB/T 24132.3-2009

**Plastics-coated fabrics for upholstery -- Part 3: Specification for
polyurethane-coated woven fabrics**

室内装饰用塑料涂覆织物 第3部分：聚氨酯涂覆编织织物规范

(English Translation)

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Foreword

GB/T 24132 "Interior with a plastic coated fabrics" includes three parts.

- The first part 1. PVC-coated knitted specification;
- Part 2. PVC-coated woven fabric specifications;
- Part 3. Polyurethane coated woven fabric specifications.

This is Part 3 GB/T 24132, equivalent international standards ISO 7617-3. 1988 "Interior with a plastic-coated fabric Part 3. Polyurethane coated woven fabric Specification "(in English).

Part 1 Determination of "rubber or plastic coated fabric tear resistance - Part 2 of this chapter quoted HG/T 2581.1-2009 Points. Constant tearing Law "is to modify using ISO 4674-1:2003, in this section relates to a method of A content is consistent with international standards.

For ease of use, this section made the following editorial changes.

- a) "this International Standard" be replaced by "this section";
- b) use a decimal point instead of a decimal comma " , " . " , " ;
- c) Remove the preface to international standards.

This part of the Annex A, Annex B normative appendix.

This part is proposed by the China Petroleum and Chemical Industry Association.

This part of the National Rubber and rubber products coated products Standardization Technical Committee Technical Committee (SAC/TC35/SC10) Centralized.

This section drafted by. Kaidi Northwest Rubber Co.

1 Scope

This section GB/T 24132 specifies the technical requirements for interior decoration with a polyurethane coated fabric. It is woven in the fabric-sided charge Divided evenly coated with a polyurethane polymer made.

2 Normative references

The following documents contain provisions which, through reference GB/T 24132 in this section constitute provisions of this section. For dated reference documents Member, all subsequent amendments (not including errata content) or revisions do not apply to this section, however, encouraged to reach under this section Parties to research agreement to use the latest versions of these documents. For undated reference documents, the latest versions apply to this section.

GB/T 250 textile color fastness test assessing change in color like the gray card (GB/T 250-2008, ISO 105-A02:1993, IDT) GB/T 12586-2003 Rubber or plastic coated fabrics flex-destructive measurement (ISO 7854:1995, IDT) GB/T 24133 Rubber or plastic coated fabrics - Standard conditioning and testing environment (GB/T 24133-2009, ISO 2231.

1989, IDT)

HG/T 2580-2008 rubber or plastic coated fabric tensile strength and elongation at break of measurement (ISO 1421:1998, IDT) 2581.1-2009 Rubber or plastic coated fabrics - Determination of tear resistance HG/T Part 1. Constant rate of tear method (ISO 4674-1:2003, MOD)

3050.1 Rubber or plastic coated fabrics roll characteristics of HG/T Part I. Determination of length, width and net mass Methods (HG/T 3050.1-2001, idtISO 2286-1.1998)

Determination of HG/T 3052 Rubber or plastic coated fabrics - coating bond strength (HG/T 3052-2008, ISO 2411.

2000, IDT)

ISO 105-B011) textile color fastness test color fastness to light. Daylight ISO 105-B022) Textiles Tests for color fastness Colour fastness to artificial light. Xenon arc ISO 105-X123) Textiles Tests for color fastness rubbing fastness ISO 59784) rubber or plastic coated fabrics - Determination of anti-adhesion

3.1 Physical Performance Requirements

Physical properties of materials shall comply with the requirements of Table 1.

1) with ISO 105-B01.1994 corresponding to the national standard GB/T 8426-1998.

2) with ISO 105-B02.1994 corresponding to the national standard GB/T 8427-2008.

3) with ISO 105-X12.2001 corresponding to the national standard GB/T 3920-2008.

4) with the ISO 5978:1990 corresponding to the chemical industry standard HG/T 2715-1995.

GB/T 24132.3-2009/ISO 7617-3. 1988