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**NATIONAL STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

GB/T 23802-2023

Replacing GB/T 23802-2015

**Petroleum and natural gas industries - Technical delivery conditions of
corrosion-resistant alloy seamless tubular products for use as casing,
tubing, coupling stock and accessory material**

石油天然气工业 套管、油管、接箍毛坯及附件材料用耐蚀合金无缝管交货技术条件

(English Translation)

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Foreword

This document complies with the provisions of GB/T 1.1-2020 "Standardization Work Guidelines Part 1: Structure and Drafting Rules of Standardization Documents" Drafting:

This document replaces GB/T 23802-2015 "Corrosion-resistant alloy seamless pipes for casing, tubing and coupling blanks in the oil and gas industry" "Technical Conditions for Goods", compared with GB/T 23802-2015, in addition to structural adjustments and editorial changes, the main technical changes are as follows:

- a) Added Group 5, age-hardened nickel-based alloy bars with austenitic structure (see Chapter 1);
- b) The information that the purchaser should provide and the additional requirements in the order agreement have been changed (see Table 1 and Table 2, Table 1 and Table 2 of the:2015 version);
- c) The relevant requirements for pipe end sizing have been changed (see 6.3:2, 6:3:2 of the:2015 edition);
- d) The relevant requirements for straightening have been changed (see 6.4, 6:4 of the:2015 edition);