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**NATIONAL STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

GB/T 23220.1-2023

Replacing GB/T 23220-2008

**Tobacco leaves storage and custody method - Part 1: Raw
tobacco**

烟叶储存保管方法 第1部分：原烟

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Foreword

This document complies with the provisions of GB/T 1.1-2020 "Standardization Work Guidelines Part

1. Structure and Drafting Rules of Standardization Documents" Drafting. This document is Part 1 of GB/T 23220 "Methods for Storage and Preservation of Tobacco Leaves". GB/T 23220 has released the following parts.

1. Original smoke;

2. Smoke. This document partially replaces GB/T 23220-2008 "Tobacco Leaf Storage and Preservation Methods". Compared with GB/T 23220-2008, except for structural adjustments In addition to general and editorial changes, the main technical changes are as follows:

---Changed the scope (see Chapter 1, Chapter 1 of the.2008 edition);

---Deleted terms and definitions such as tobacco leaf warehouse, sealing, odor, warehouse consumption, raw tobacco, turning stacks, and corpse debris rate, and added relative humidity, non-smoking matter Qualitative terms and definitions (see Chapter 3, Chapter 3 of the.2008 edition);

--- Added storage and custody of tobacco leaves before purchasing (see Chapter 4);

---Added tobacco leaf collection station storage and custody (see Chapter 5);

---Deleted the storage and custody of cigarettes, including. warehousing inspection of cigarettes (see

5.2.3 of the.2008 edition), and the treatment of unqualified tobacco leaves. The storage of cut tobacco parts (see

5.3.2.1 of the.2008 edition), stacking of cut tobacco (

5.4.4 of the.2008 edition) and re-cured tobacco (cut tobacco and tobacco stems) Preservation and maintenance (see Chapter 7 of the.2008 edition), etc.;

---Changed the environment, facilities and equipment requirements for raw tobacco warehouses (see 6.1,

4.2 of the.2008 edition);

1 Scope

GB/T 23220.1-2023 is the Chinese national standard on tobacco leaves storage and custody method - part 1: raw tobacco, in the field of agriculture. The /T suffix marks it as a recommended standard: it is not compulsory by itself, but it becomes binding as soon as a contract, a tender or a customer specification calls it up - which in practice is how most foreign buyers meet it. It was issued on 6 August 2023 by the State Administration for Market Regulation; Standardization Administration of China, and has been in force since 1 December 2023. Classification: ICS 65.160, CCS X87. This page is published from the official record of the standard held by the Chinese standards administration: the identification, the dates, the classification and the issuing body are taken from there. The clause text, the tables and the numeric limits are in the document itself, which is delivered complete in English translation.

This document stipulates the storage and custody requirements for raw cigarettes before purchasing, the storage and custody requirements for raw cigarettes at purchasing stations, and the storage of raw cigarettes during turnover and re-curing. Technical requirements include storage, warehouse temperature and humidity requirements and control, storage tobacco pest control, raw tobacco delivery and warehouse safety. This document is applicable to the storage and storage of raw tobacco such as flue-cured tobacco, burley tobacco, and oriental tobacco.

2 Normative reference documents

The contents of the following documents constitute essential provisions of this document through normative references in the text. Among them, the dated quotations For undated referenced documents, only the version corresponding to that date applies to this document; for undated referenced documents, the latest version (including all amendments) applies to this document.

GB 2894-2008 Safety signs and guidelines for their use

GB 13495.1 Fire safety signs Part

3 Terms and definitions

The terms and definitions defined in GB/T 18771.2-2015 and the following apply to this document.

3.1 rawtobacco Tobacco leaves that have not been recured after being prepared.

Note. The "tobacco leaves" mentioned in this document are all "raw tobacco". [Source: GB/T 18771.2-2015,3.2]

3.2 ventilationventilating The process of exchanging air inside and outside the warehouse using warehouse doors, windows, ventilation holes or mechanical equipment.

3.3 Reducinghumidity The process of reducing relative humidity in the warehouse using ventilation, moisture absorbers, dehumidifiers, etc.

3.4 molding Tobacco leaves become moldy and deteriorate due to the growth and reproduction of mold on tobacco leaves.

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