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**NATIONAL STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

GB/T 22701-2019

Replacing GB/T 22701-2008

Rules of testing and inspection for professional clothing

职业服装检验规则

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Table of Contents

1	Scope
2	Normative references
2.5	Serious defect AQL
3	Terms and definitions
4	Inspection classification
5	Inspection basis
6	Inspection items
6.1	Overview
6.2	Instructions for use
6.3	Appearance sewing quality
6.5	Light defect AQL
7.1	Batch rules
7.2	Sampling plan
8	Decision rules
8.2	Batch determination
	Appendix A
	Appendix B

Foreword

This standard was drafted in accordance with the rules given in GB/T 1.1-2009. This standard replaces GB/T 22701-2008 "Professional Clothing Inspection Rules", compared with GB/T 22701-2008 main technical changes as follows:

- Revised the scope of application of the standard (see Chapter 1, Chapter 1 of the.2008 edition);
- Removed from the normative references the documents that are not normatively referenced (see Chapter 2, Chapter 2 of the.2008 edition);
- Modified the content and English terms of professional clothing, professional uniforms, and professional workwear (see Chapter 3,.2008 edition 3.1 ~ 3.3);
- Modified the expressions of factory inspection and quality consistency inspection (see 4.2, 4.3,.2008 version 4.2, 4.3);
- Increased inspection basis (see 5.1, 5.2);

- Amended the content outlined in the inspection items and the requirements for use instructions; deleted the durability label, fiber content, Rules for washing instructions; revised rules for appearance sewing quality, physical and chemical properties, and special functions (see 6.1 ~ 6.6,.2008 edition 5.1 ~ 5.4);
- Added in the sampling plan "where the supply and demand parties have agreed in the contract (agreement), the sampling plan stipulated in the contract (agreement) will be implemented" (See 7.2.2,.2008 version 6.2);
- Modified the expression of single item judgment label (see 8.1,.2008 version 7.1);
- Added in the batch judgment "when the supply and demand parties have agreed in the contract (agreement), the judgment plan stipulated in the contract (agreement) will be implemented" (See 8.2.2,.2008 version 7.2);
- Added and updated the catalog of common product standards (see Appendix A, Appendix A of the.2008 edition);
- Revised the sampling inspection plan (see Appendix B, Appendix B of the.2008 edition). This standard is proposed by China Textile Industry Federation. This standard is under the jurisdiction of the National Clothing Standardization Technical Committee (SAC/TC219). This standard was drafted. Zhejiang George White Garment Co., Ltd., Shanghai Textile Group Testing Standard Co., Ltd., Fujian Provincial Fiber Inspection Inspection Bureau, Yihe Co., Ltd., Foshan Nanhai NO.1 Industrial Co., Ltd., Jihua 3502 Business Dress Co., Ltd., Hangzhou Blue Pour Love Clothing Co., Ltd., Hailan House Co., Ltd., Zhejiang Meiyi Clothing Technology Co., Ltd. The main drafters of this standard. Wang Zhiyong, Bai Guangyu, Yang Xiuyue, Xu Jian, Ma Jinfang, Chen Xiaoying, Jia Lili, Qian Feng, Zhu Jianlong, Liu Xianmei. The previous versions of the standards replaced by this standard are.
- GB/T 22701-2008. Occupational clothing inspection rules

1 Scope

GB/T 22701-2019 is the Chinese national standard on rules of testing and inspection for professional clothing, in the field of clothing industry. The /T suffix marks it as a recommended standard: it is not compulsory by itself, but it becomes binding as soon as a contract, a tender or a customer specification calls it up - which in practice is how most foreign buyers meet it. It was issued on 4 June 2019 by the State Administration for Market Regulation; Standardization Administration of China, and has been in force since 1 January 2020. Classification: ICS 61.020, CCS Y75. This page is published from the official record of the standard held by the Chinese standards administration: the identification, the dates, the classification and the issuing body are taken from there. The clause text, the tables and the numeric limits are in the document itself, which is delivered complete in English translation.

This standard specifies the terms and definitions of occupational clothing, inspection classification, inspection basis, inspection items, batch rules and sampling plans, and judgments. Rules and reinspection regulations. This standard applies to occupational clothing produced in batches with textile fabrics as the main fabric.

2 Normative references

The following documents are essential for the application of this document. For dated references, only the dated version applies to this article. For undated references, the latest version (including all amendments) applies to this document.

GB/T 250 Gray Sample Card for Evaluation of Discoloration of Textiles

GB/T 2828.1 Sampling inspection procedures for counts. Part 1. Batch inspection inspection sampling plan retrieved by acceptance quality limit (AQL)

GB/T 5296.4 Instructions for use of consumer goods. Part 4. Textiles and clothing

GB/T 15557 clothing terminology

GB 18401 National Safety Technical Specification for Textile Products FZ/T 80002 Garment marking, packaging, transportation and storage

3 Terms and definitions

The terms and definitions defined in GB/T 15557 and the following apply to this document.

3.1 Professional clothing The clothing worn by members of a society or industry in order to show their overall image and work needs at work.

Note. Including occupational uniforms and occupational overalls.

3.2 Professional uniforms A certain kind of industry (or group) designs and manufactures clothing to unify the image or reflect the characteristics of the industry (or group).

3.3 Professional workwear In order to meet the requirements of work, the appearance and structure are designed, and convenience, protection, and safety work are strengthened and clothes with certain functions are attached. Examples. Miner overalls, radiation protection overalls, flame retardant overalls, etc.

4 Inspection classification

4.1 stereotype inspection The final inspection is based on the process design book or the physical standard sample, and the samples are sealed according to the styles and materials confirmed by the supply and demand parties, as the factory inspection. And quality consistency test of physical standards.

4.2 Factory inspection The factory inspection is performed before the product is delivered,

and it is carried out by the supplier or according to the contract (agreement) between the supplier and the buyer.

4.3 Quality consistency inspection Quality consistency inspection is generally performed when quality arbitration or judicial appraisal is required after delivery.

5 Inspection basis

5.1 Where there is a contract (agreement) stipulated by both the supply and demand parties, the provisions of the contract (agreement) shall be used as the inspection basis, but it shall comply with relevant national laws. Regulations and technical standards.

5.2 Relevant standards of the currently valid version.

6.1 Overview

6.1.1 The inspection items include five aspects. instructions for use, appearance sewing quality, safety performance, physical and chemical properties, and special function requirements. Various inspections The items tested are.

--- Styling inspection includes instructions for use, appearance sewing quality;

--- Factory inspection includes instructions for use, appearance sewing quality, and safety performance;

--- Quality consistency inspection includes instructions for use, appearance sewing quality, safety performance, physical and chemical properties and special functions.

6.1.2 The contract (agreement) between the supplier and the purchaser shall specify the number of the relevant standard and the corresponding quality level of the standard. See Appendix A for common product standards. If there are other requirements (such as fabric specifications, special functions, etc.) than the standard, they should be clearly specified in the contract (agreement) or its attachments.

6.2 Instructions for use

6.2.1 The instructions for use of each (set) product should be implemented in accordance with GB/T 5296.4, or as stipulated in the contract (agreement) between the two parties.

6.2.2 Occupational tooling with special functions should be clearly stated in the instructions for use.

6.2.3 Each product (set) should be easily damaged due to improper use, products with maintenance and care requirements, and products with special requirements for storage. Expressed in the instructions for use.