

ICS 77.150.10  
CCS H61



**NATIONAL STANDARD OF THE  
PEOPLE'S REPUBLIC OF CHINA**

**GB/T 22645-2008**

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**Aluminium and aluminium alloys foil for PTP**

泡罩包装用铝及铝合金箔

**Issued on: December 29, 2008**

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Quarantine of the People's Republic of China;  
Standardization Administration of China**

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### Foreword

The standard proposed by China Nonferrous Metals Industry Association. This standard Nonferrous Metals by the National Standardization Technical Committee. This standard is drafted by: China Aluminum Northwest Branch, China Nonferrous Metals Industry Standards and Metrology Institute for Quality. Participated in the drafting of this standard. Hain Yuan Industrial Co., Ltd., North China Aluminium Company Limited. The main drafters of this standard. segment remifentanil, Geli Xin, Secretary Yanping, Hou Bo, Liang Mingxia, pipe Lianzhong, gold method. Aluminum and aluminum alloy foil blister packs

### 1 Scope

GB/T 22645-2008 is the Chinese national standard on aluminium and aluminium alloys foil for ptp, in the field of metallurgy. The /T suffix marks it as a recommended standard: it is not compulsory by itself, but it becomes binding as soon as a contract, a tender or a customer specification calls it up - which in practice is how most foreign buyers meet it. It was issued on 29 December 2008 by the General Administration of Quality Supervision, Inspection and Quarantine of the People's Republic of China; Standardization Administration of China, and has been in force since 1 November 2009. Classification: ICS 77.150.10, CCS H61. This page is published from the official record of the standard held by the Chinese standards administration: the identification, the dates, the classification and the issuing body are taken from there. The clause text, the tables and the numeric limits are in the document itself, which is delivered complete in English translation.

This standard specifies the blister packs of aluminum and aluminum alloy foils requirements, test methods, inspection rules and signs, packaging, transportation, storage, etc. content. This standard applies to the rear of polyvinyl chloride (PVC), polyvinylidene chloride (PVDC) and other hard adhesive sheet for solid drugs (tablets, capsules Etc.) blister packs of aluminum and aluminum foil, but also for medicine, food shading bags, bottle closures and other aluminum and aluminum alloy foils (hereinafter Said aluminum foil).

## 2 Normative references

The following documents contain provisions which, through reference in this standard and become the standard terms. For dated references, subsequent Amendments (not including errata content) or revisions do not apply this standard, however, encourage the parties to reach an agreement on this standard is Whether the latest versions of these documents. For undated reference documents, the latest versions apply to this standard.

GB/T 228 metal materials at room temperature tensile test method Determination of

GB/T 454 paper bursting strength

GB/T 3190 Wrought aluminum and aluminum alloy chemical composition

GB/T 3199 aluminum and aluminum alloy products - Packing, marking, transportation and storage

GB/T 7999 aluminum and aluminum alloys Optical emission spectroscopy method

GB/T 16865 wrought aluminum, magnesium and their alloys processed products tensile test specimens

GB/T 17432 Wrought aluminum and aluminum alloy chemical analysis sampling method

GB/T 20975 (all parts), chemical analysis of aluminum and aluminum alloys

GB/T 22638.1 aluminum test methods - Part 1. Determination of thickness gravimetric method

GB/T 22638.2 aluminum test methods - Part 2. Detection of pinholes

GB/T 22638.3 aluminum test methods - Part 3. Determination of adhesion

GB/T 22638.4 aluminum Test methods - Part 4. Determination of surface wetting tension

GB/T 22638.5 aluminum test methods - Part 5. Test methods for water brush

### 3.1 Categories

3.1.1 grade, status, specifications Aluminum grades, status, size should be in accordance with Table 1, the demand side needs the other grades, state, specification, supply and demand sides through consultations, decide, And specified in the contract (or purchase order) in. Table

1 Grade status Specifications/mm The thickness of the width of the die outer diameter of the inner diameter of aluminum foil 1100,1200,1235,1145,3003, 8006,8011,8011A, 8079 O, H18 0.018 ~ 0.100 200 ~ 1500 75.0,76.2 300 to 600 150.0,152.4 450 ~ 1200