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**NATIONAL STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

GB/T 22637-2008

**Good manufacturing practice of the natural sausage casings
processing**

天然肠衣加工良好操作规范

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Foreword

This standard is proposed and managed by the People's Republic of China Ministry of Commerce. This standard by the Ministry of Commerce and Circulation Industry Promotion Center in food Hanson (Beijing) Quality Certification Center Co., Ltd. is responsible for interpretation. This standard was drafted. Circulation Industry Promotion Center of the Ministry of Commerce, the food Hanson (Beijing) Quality Certification Center Co., Ltd., China Meat Association Natural casing will branch. The main drafters of this standard. Arrow Zhao, Gong Haiyan Qin Wen, in Tada, Sun Xin, Li Bei, Wu Jun. Natural casings Good Manufacturing Practice

1 Scope

GB/T 22637-2008 is the Chinese national standard on good manufacturing practice of the natural sausage casings processing, in the field of food technology. The /T suffix marks it as a recommended standard: it is not compulsory by itself, but it becomes binding as soon as a contract, a tender or a customer specification calls it up - which in practice is how most foreign buyers meet it. It was issued on 29 December 2008 by the General Administration of Quality Supervision, Inspection and Quarantine of the People's Republic of China; Standardization Administration of China, and has been in force since 1 March 2009. Classification: ICS 67.120.01, CCS X01. This page is published from the official record of the standard held by the Chinese standards administration: the identification, the dates, the classification and the issuing body are taken from there. The clause text, the tables and the numeric limits are in the document itself, which is delivered complete in English translation.

This standard specifies the natural casing processing enterprises factory environment, plant design, plant and equipment, raw materials procurement and transportation, processing Health, product packaging, storage, transport and personnel management. This standard applies to natural casing processing enterprises.

2 Normative references

The following documents contain provisions which, through reference in this standard and

become the standard terms. For dated references, subsequent Amendments (not including errata content) or revisions do not apply to this standard, however, encourage the parties to the agreement are based on research Whether the latest versions of these documents. For undated reference documents, the latest versions apply to this standard.

GB 5749 drinking water health standards

GB/T 7740-2006 natural casing

GB 9683 Hygienic standard for composite laminated food packaging bag

GB 9687 food packaging polyethylene moldings health standards

GB 9688 food packaging polypropylene moldings health standards

GB 9689 polystyrene products used as food packaging hygiene standards QB/T 2606 casings salt "Drinking water health standards" Ministry of Health, September 1, 2001

3 Terms and Definitions

The following terms and definitions apply to this standard.

3.1 Adoption of healthy livestock esophagus, stomach, small intestine, large intestine and bladder and other organs, specially processed to retain tissue salted or dried Animal tissue, is filling sausages clothing film. [GB/T 7740-2006, Definition 3.1]

3.2 Without scraping the small intestine of healthy livestock.

4 Factory environment

4.1 plant should be built in the surrounding environment without incompatible with food hygiene area, no run, production, storage incompatible with food hygiene another product. traffic Convenient, plenty of water.

4.2 The main roads should be paved for vehicular traffic on the hard pavement (such as concrete or asphalt pavement, etc.), Pavement, easy to wash, no Water.

4.3 rational layout and design, production area and living areas should be strictly separated. It should be built with the capacity to adapt to meet the health requirements of the original Materials, auxiliary materials, finished products, packaging materials, chemicals and other storage places and facilities as well as waste, garbage staging sites and facilities, to avoid cross-contamination.

4.4 drainage system smooth, emission or waste water treatment, waste should comply with the relevant provisions of the State.

4.5 should be flush toilet, wash your hands, flies, insects and rodents facilities, dado with light-colored, smooth, impervious, corrosion-resistant construction materials, easy