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CCS W94

NATIONAL STANDARD OF THE PEOPLE'S REPUBLIC OF CHINA

GB/T 22296-2008

Textile machinery - High precision sectional warping machine

纺织机械 高精度分段整经机

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Foreword

The standard proposed by China Textile Industry Association. This standard by the National Standardization Technical Committee Textile machinery and accessories (SAC/TC215) centralized. This standard by the eighth Changzhou Textile Machinery Co., Ltd., Jiangyin fourth Textile Machinery Manufacturing Co., Changde Textile Machinery Co., Division, the China Textile Machinery Association is responsible for drafting. Drafters of this standard. On Kunlun, Xie Xuesong, Wang Jingyi, Ping Xueliang, a new Bi Asia. This standard is the first release. Textile machinery precision segment warping machine

1 Scope

GB/T 22296-2008 is the Chinese national standard on textile machinery - high precision sectional warping machine, in the field of textile and leather technology. The /T suffix marks it as a recommended standard: it is not compulsory by itself, but it becomes binding as soon as a contract, a tender or a customer specification calls it up - which in practice is how most foreign buyers meet it. It was issued on 19 August 2008 by the General Administration of Quality Supervision, Inspection and Quarantine of the People's Republic of China; Standardization Administration of China, and has been in force since 1 June 2009. Classification: ICS 59.120.30, CCS W94. This page is published from the official record of the standard held by the Chinese standards administration: the identification, the dates, the classification and the issuing body are taken from there. The clause text, the tables and the numeric limits are in the document itself, which is delivered complete in English translation.

This standard specifies the terms and definitions precision segment warping machine types and basic parameters, requirements, test methods, inspection rules, marking, Packaging, transportation and storage. This standard applies to nylon filament yarn, polyester filament yarn, viscose yarn, cotton yarn, blended yarn wound around the entire segment warping axis precision tuning segment By machine.

2 Normative references

The following documents contain provisions which, through reference in this standard and become the standard terms. For dated references, subsequent Amendments (not including errata content) or revisions do not apply to this standard, however, encourage the parties to the agreement are based on research Whether the latest versions of these documents. For undated reference documents, the latest versions apply to this standard.

GB/T 191 Packaging - Pictorial signs

GB 5226.1 Safety of machinery electrical equipment Part 1. General requirements

GB/T 7111.1-2002 Textile machinery - Noise test code - Part 1. General requirements

GB/T 7111.5-2002 Textile machinery - Noise test code - Part 5. weaving and knitting preparatory machinery FZ/T 90001 Textile machinery Packaging FZ/T 90074-2004 textile machinery products Painting FZ/T 90084 warp knitting machine segment warping axis terminology and main dimensions FZ/T 96002-1991 Textiles with special porcelain pieces

3 Terms and Definitions

The following terms and definitions apply to this standard.

3.1 Warp beam having the same group copy function, the tension roller servo control function, can set the number of laps on the same warp beam, the outer perimeter, the number of differences and tension meters Fluctuations precisely controlled warping machine segment.

4 Types and basic parameters

4.1.1 front Drive type. direct drive type.

4.1.2 creel type. Outsourcing creel single type, open type creel, the creel trolley open type, open type rotary creel.

4.1.3 Tension TYPE. liquid damping compensation.

4.2 Basic parameters

4.2.1 warp beam (flange diameter x total length). 535mm x 535mm, 765mm x 535mm.

4.2.2 winding line speed. 50m/min ~ 1000m/min.

4.2.3 You can set the length of the yarn wound. 50m ~ 99999m.

4.2.4 You can set the number of windings warp beam. 50 laps to 99999 circle.

4.2.5 Storage yarn winding line speed when. <=15m/min.

4.2.6 Storage volume yarn yarn storage device. >=10m.