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CCS J 32



**NATIONAL STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

GB/T 21470-2008

Replacing GB/T 15826.2-1995; GB/T 15826.3-1995; GB/T 15826.4-1995; GB/T 15826.5-1995

**Machining allowances and tolerances for steel open die
forgings on hammer -- Disks, columns, rings and seamless
cylindrical sleeves**

锤上钢质自由锻件机械加工余量与公差 盘、柱、环、筒类

(English Translation)

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Table of Contents

What this standard covers	1
Document data	2
Standards quoted by this document	3

What this standard covers

This standard specifies the disk, column, perforated disc, ring, sleeve forgings mechanical and other types of allowances and tolerances. This standard applies to open die forgings up to 0.9% carbon content and other alloying elements does not exceed 4% of the total content of carbon steel and alloy steel. Where beyond the scope of this standard forgings, and the remaining amount of tolerance be negotiated by both parties.

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Standards quoted by this document

GB/T 21469; JB/T 9179.4; JB/T 9179.5; JB/T 9179.7; JB/T 9179.8