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**NATIONAL STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

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Drill diameter for use prior to tapping screw threads

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(English Translation)

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What this standard covers

This standard specifies the pre- tap -tapping screwing length for normal drilling twist drill diameter. Twist diameter approximately equal to the nominal diameter (large diameter) minus the pitch. Drill dimensions listed apply to the following thread: GB/T 193-2003 common thread (coarse and fine pitch series): Table 1 and Table 2, inch thread (UNC and UNF) ISO 263

Document data

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Standards quoted by this document

GB/T 193-2003; GB/T 7306.1-2000; GB/T 7307-2001; ISO 263-1973