

ICS 25.220.40

CCS A 29



**NATIONAL STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

GB/T 20015-2005

**Metallic and other inorganic coatings -- Automated controlled
shot -- Peening of metallic articles prior to nickel, autocatalytic
nickel or chromium plating, or as a final finish**

金属和其它无机覆盖层 电镀镍、自催化镀镍、电镀铬及最后精饰 自动控制喷丸
硬化前处理

(English Translation)

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What this standard covers

This standard applies to use steel shot, steel cut wire shot, ceramic pellets or glass beads for electroplated nickel, autocatalytic nickel, chrome plating or finishing before the last automatic shot peening. Shot peening treatment applies to a given tensile stress in the range of experimental verification by the shot peening material effectively. Shot peening is not applicable to fragile materials. Manual blasting and blasting are not included in this standard.

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