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**Industrial automation systems and integration -- Numerical  
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nomenclature**

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### What this standard covers

This standard specifies the primary motor with CNC machine tools and supplementary motor corresponding machine coordinate system. The machine coordinate system is used to provide the tool (or the processing space or the point on the drawing) moves relative to the fixed coordinate work. Thus, the programmer need not know the tool closer to the workpiece or workpiece closer to the tool, you can describe the machining operation.

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