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**NATIONAL STANDARD OF THE  
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**Vitreous and porcelain enamels for aluminium -- Determination  
of the adhesion of enamels on aluminium under the action of  
electrolytic solution (spall test)**

**(English Translation)**

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### What this standard covers

This standard specifies a method to accelerate pilot testing enamel on aluminum and aluminum layer exposed to moisture or climate goes exposure in the resistance to spalling performance. Because peeling is due to the enamel layer and the substrate of poor adhesion between the metal and cause, so the face is a peel adhesion test test. In this test, the more serious the degree of peeling, the peeling parts in use the greater the possibility.

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