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**Machine tools. Speeds and feeds  
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### What this standard covers

This standard specifies the metal cutting machine tools (hereinafter referred to as the machine) speed (number of revolutions or strokes per minute) and feed (, transfer or millimeters or inches per number of strokes per minute each) nominal values ??and tolerances. This standard applies to motor direct drive machine. This standard does not apply to a continuous thread processing speed and feed (or because of obvious technical reasons) and other machine tools.

### Document data

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