



**NATIONAL STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

GB/T 15746-2011

Replacing GB/T 15746.2-1995

The method of qualitative assessment for vehicle repair

汽车修理质量检查评定方法

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Foreword

This standard was drafted in accordance with GB/T 1.1-2009 given rules. This standard replaces GB/T 15746.1-1995 "auto repair qualitative assessment for vehicle repair", GB/T 15746.2- 1995 "auto repair engine overhaul QA assessment standards" and GB/T 15746.3-1995 "auto repair QA assessment standard Quasi-body overhaul. " This standard incorporates GB/T 15746.1-1995, GB/T 15746.2-1995 and GB/T 15746.3-1995 relevant content, The main technical changes in addition to editorial changes outside as follows:

- Clear standard scope (see Chapter 1, Chapter 1 of the 1995 edition);
- Cancel some of the terms and definitions (see Chapter 3, Section 3 of the 1995 edition);
- Chapter 4, the title was changed to "assessment requirements", according to the content of automobile, engine and body repair quality are expressed (see Chapter 4, Chapter 4 of the 1995 edition);
- The "fundamental overhaul inspection and assessment of technical documentation" to "file maintenance assessment" (see 4.1.1, 4.2.1 and 4.3 1, 1995 edition 4.1);
- In evaluation rules, whether or not to increase the verification of project eligibility determination principle (see 5.2);
- Added "key items" for the item veto provisions (see 5.3);
- The "correction factor" to "weighting coefficient", the abolition of the correction factor of key items (see 5.4, 1995 version 5.4.);
- Adjust the quantity and quality levels, modified the comprehensive criteria (see 5.1 and Table 1, 1995 edition 5.5);
- Delete the contents of Chapter 6 (see the 1995 version of Chapter 6);
- The Appendix "assessment project" column to "Verification Project" (see Appendix A,

Appendix B and Appendix C, 1995 edition of Appendix A And Appendix B);

--- Cancel the appendix "inspection methods and means" and "evaluation method" column (see the 1995 edition of Appendix A and Appendix B);

1 Scope

GB/T 15746-2011 is the Chinese national standard on the method of qualitative assessment for vehicle repair. The /T suffix marks it as a recommended standard: it is not compulsory by itself, but it becomes binding as soon as a contract, a tender or a customer specification calls it up - which in practice is how most foreign buyers meet it. It was issued on 20 July 2011 by the General Administration of Quality Supervision, Inspection and Quarantine of the People's Republic of China; Standardization Administration of China, and has been in force since 1 December 2011. Classification: ICS (ICS) , CCS R16. This page is published from the official record of the standard held by the Chinese standards administration: the identification, the dates, the classification and the issuing body are taken from there. The clause text, the tables and the numeric limits are in the document itself, which is delivered complete in English translation.

This standard specifies requirements for evaluation and assessment rules auto repair quality inspections. This standard applies to automobile, engine and body repair industry quality inspection.

2 Normative references

The following documents for the application of this document is essential. For dated references, only the dated version suitable for use herein Member. For undated references, the latest edition (including any amendments) applies to this document.

GB/T 3798.1 Technical requirements for completion of vehicle overhaul Part 1. Passenger cars

GB/T 3798.2 Technical requirements for completion of vehicle overhaul Part 2. Truck

GB/T 3799.1 commercial vehicle engines overhaul completion and technical conditions - Part 1. Gasoline engines

GB/T 3799.2 commercial vehicle engines overhaul completion and technical conditions - Part 2. Diesel engine

GB 7258 Safety requirements for operation of motor vehicles Integrated Performance requirements

GB 18565 and test methods for commercial vehicles

3 Terms and Definitions

The following terms and definitions apply to this document.

3.1 Automobile repair quality assessment

qualitativeassessmentforthemajorrepairofautomobile Completion of the automobile repair automobile repair quality and repair process of comprehensive evaluation of the degree of perfection of the archives.

3.2 Automotive Engine Repair quality assessment

qualitativeassessmentforthemajorrepairofautomobileengines Automotive engine repair and completion of quality automotive engine repair during maintenance Comprehensive Assessment Archives degree of perfection.

3.3 Auto body repair quality assessment

qualitativeassessmentforthemajorrepairofautomobilebodies Completion of quality auto body repair and auto body repair during the maintenance Comprehensive Assessment Archives degree of perfection.

4.1 Automobile repair quality

4.1.1 file maintenance assessment Evaluation automobile repair maintenance records should include verification of maintenance contracts, automobile repair single incoming inspection, process inspection and the completion of the single A single test, motor vehicle repair completion and certification, maintenance man six verification project costs and material costs billing lists, etc., see the specific requirements Table A.1.