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CCS U04



**NATIONAL STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

GB/T 15094-2008

Replacing GB/T 15094-1994

Terminology for ship technology - Ship repairing technology

船舶工艺术语 修船工艺

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Foreword

This standard replaces GB/T 15094-1994 "Terminology for ship technology repair process." This standard compared with GB/T 15094-1994, there are the following changes.

--- Remove the "superstate", "finder DEVIATION" term;

--- Added the "underwater repair", "underwater adhesive," "steel sandwich plate structure" term;

--- Added some Chinese and English Index index. The standard proposed by China State Shipbuilding Corporation. This standard by the National Standardization Technical Committee boat marine vessels based at the Technical Committee. This standard was drafted. China Shipbuilding Industry Corporation Tianjin shiprepair Institute of Technology. The main drafters. Zhang Shuqing, Yao Jun, Cui Circle, Zhouyue Li, Guo Fengyan. This standard replaces the standards previously issued as follows:

--- GB/T 15094-1994. Terminology for ship technology repair process

1 Scope

GB/T 15094-2008 is the Chinese national standard on terminology for ship technology - ship repairing technology, in the field of shipbuilding and marine structures. The /T suffix marks it as a recommended standard: it is not compulsory by itself, but it becomes binding as soon as a contract, a tender or a customer specification calls it up - which in practice is how most foreign buyers meet it. It was issued on 30 July 2008 by the General Administration of Quality Supervision, Inspection and Quarantine of the People's Republic of China; Standardization Administration of China, and has been in force since 1 February 2009. Classification: ICS 47.020.01, CCS U04. This page is published from the official record of the standard held by the Chinese standards administration: the identification, the dates, the classification and the issuing body are taken from there. The clause text, the

tables and the numeric limits are in the document itself, which is delivered complete in English translation.

This standard specifies the relevant ship repair dock, hull, machinery and other aspects of the repair process terms and their definitions. This standard applies to ships of the research, design, manufacturing, teaching, management, and other areas can be applied.

2 Dock repair

2.1 The ship floating on the water moved to dry-dock or floating dock inside.

2.2 The dock dock inside the ship moved outside the job.

2.3 The ship along the inclined longitudinal or transverse row boat chute traction rise above the surface of the work.

2.4 According docking chart or line graph and the position of the previous recording and decided to dock docking pier, dock and pier height and the number of targeted operations.

2.5 Dock drainage process, feel free to adjust the position coordinates of the ship pier in the process according to the requirements.

2.6 According to the baseline at both ends of a connection bottom two points with a light look through approach to measuring points relative to this connection the keel line of vertical difference, sentenced Fixed keel local deformation method bottom.

2.7 Maintenance and repair of the underwater portion of the hull underwater and ancillary devices, including underwater inspection, cleaning, coating, sealing, welding, cutting Cut, replacement and maintenance.

2.8 Using a special process under underwater adhesive seal water damaged hull.

2.9 Use adhesive to the sleeve is fixed to the propeller shaft, rudder and pintle shaft and other parts of the process.

2.10 When the propeller shaft and propeller keyed, key button slot dimensions pairing process and the process of working with a whisk.