

ICS 79.120.10

CCS J65



**NATIONAL STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

GB/T 13570-2025

Replacing GB/T 13570-2008

**Single spindle moulding machines for woodworking -
Vocabulary and accuracy**

单轴木工铣床 术语和精度

Issued on: October 31, 2025

Implemented on: May 1, 2026

**Issued by: State Administration for Market Regulation;
Standardization Administration of China**

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Foreword

This document complies with the provisions of GB/T 1.1-2020 "Standardization Work Guidelines Part

1.Structure and Drafting Rules of Standardization Documents". Drafting. This document supersedes GB/T 13570-2008 "Terminology and Precision of Single-Axis Milling Machines for Woodworking Machines" and is consistent with GB/T 13570-2008. Aside from structural adjustments and editorial changes, the main technical changes are as follows:

---The normative references have been changed (see 4.2,

4.7 and Table 1; 3.2,

3.7 and Table 2 in the.2008 edition);

---The term "Terminology" has been changed to "Terminology and Definitions," and the example diagram and related technical content for the single-axis woodworking milling machine have been revised (see Chapter 3). Chapter 4 of the.2008 edition);

---The phrase "Brief Description" has been changed to "General Requirements," and the relevant content descriptions have been revised (see Chapter 4, Chapter 3 of the.2008 edition);

---The inspection methods in the geometric accuracy inspection items have been changed (see Chapter 5, Chapter 5 of the.2008 edition). Please note that some content in this document may involve patents. The issuing organization of this document assumes no responsibility for identifying patents. This document was proposed by the China Machinery Industry Federation. This document is under the jurisdiction of the National Technical Committee on Standardization of Woodworking Machine Tools and Cutting Tools (SAC/TC84). This document was drafted by: Fujian Provincial Academy of Mechanical Sciences, Wuxi Nanxing Equipment Co., Ltd., and Guangdong Product Quality Supervision and Inspection Institute. Foshan Hongma CNC Technology Co., Ltd. and Fujian Keleda Intelligent Equipment Co., Ltd. The main drafters of this document are. Wu Shangjing, Shi

Liangcheng, Cheng Mianlong, Wang Heping, He Guoqiang, and Zhou Xiaoyuan. This document was first published in.1992, revised for the first time in.2008, and this is the second revision. Single-axis woodworking milling machine terminology and precision

1 Scope

GB/T 13570-2025 is the Chinese national standard on single spindle moulding machines for woodworking - vocabulary and accuracy, in the field of wood technology. The /T suffix marks it as a recommended standard: it is not compulsory by itself, but it becomes binding as soon as a contract, a tender or a customer specification calls it up - which in practice is how most foreign buyers meet it. It was issued on 31 October 2025 by the State Administration for Market Regulation; Standardization Administration of China, and has been in force since 1 May 2026. Classification: ICS 79.120.10, CCS J65. This page is published from the official record of the standard held by the Chinese standards administration: the identification, the dates, the classification and the issuing body are taken from there. The clause text, the tables and the numeric limits are in the document itself, which is delivered complete in English translation.

This document defines the terminology for single-axis woodworking milling machines and their main components, specifies the geometric accuracy inspection and corresponding tolerances, and describes the relevant... The corresponding test method. This document applies to the accuracy inspection of general-purpose, ordinary-precision single-axis woodworking milling machines. This document is not applicable to operational tests of single-axis woodworking milling machines (such as inspections for vibration, abnormal noise, and component creep), nor is it applicable to... Machine tool characteristic inspection (such as speed, feed rate, etc.).

2 Normative references

The contents of the following documents, through normative references within the text, constitute essential provisions of this document. Dated citations are not included. For references to documents, only the version corresponding to that date applies to this document; for undated references, the latest version (including all amendments) applies. This document.

GB/T 17421.1-2023 General Rules for Machine Tool Inspection - Part

3 Terms and Definitions

The following terms and definitions apply to this document.

3.1 A manually fed woodworking milling machine equipped with a vertical spindle and a horizontal worktable. Note