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**NATIONAL STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

GB/T 13568-2025

Replacing GB/T 13568-2008

Table band sawing machines - Vocabulary and accuracy

细木工带锯机 术语和精度

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Foreword

This document complies with the provisions of GB/T 1.1-2020 "Standardization Work Guidelines Part

1.Structure and Drafting Rules of Standardization Documents". Drafting. This document supersedes GB/T 13568-2008 "Terminology and Precision of Woodworking Machine Tools - Band Saws for Fine Woodworking", and is consistent with GB/T 13568-2008. In comparison, aside from structural adjustments and editorial changes, the main technical changes are as follows:

---The normative references have been changed (see 4.2,

4.7 and Table 1; 3.2,

3.7 and Table 2 in the.2008 edition);

---The term "Terminology" has been changed to "Terms and Definitions," and the example diagram and related technical content for the joinery band saw have been revised (see Chapter 3). Chapter 4 of the.2008 edition);

---The phrase "Brief Description" has been changed to "General Requirements," and the relevant content descriptions have been revised (see Chapter 4, Chapter 3 of the.2008 edition);

---The inspection methods in the geometric accuracy inspection items have been changed (see Chapter 5, Chapter 5 of the.2008 edition). Please note that some content in this document may involve patents. The issuing organization of this document assumes no responsibility for identifying patents. This document was proposed by the China Machinery Industry Federation. This document is under the jurisdiction of the National Technical Committee on Standardization of Woodworking Machine Tools and Cutting Tools (SAC/TC84). This document was drafted by: Fujian Provincial Academy of Mechanical Sciences, Guangdong Product Quality Supervision and Inspection Institute, and Hangzhou Lin'an Nanyang Woodworking Machinery. Limited Liability Company, Nanjing Forestry

University. The main drafters of this document are. Gong Yiqian, Zeng Aiping, Zheng Wencai, Ding Jianwen, Wang Heping, and Zhu Zhaolong. This document was first published in.1992, revised for the first time in.2008, and this is the second revision. Woodworking band saw terminology and precision

1 Scope

GB/T 13568-2025 is the Chinese national standard on table band sawing machines - vocabulary and accuracy, in the field of wood technology. The /T suffix marks it as a recommended standard: it is not compulsory by itself, but it becomes binding as soon as a contract, a tender or a customer specification calls it up - which in practice is how most foreign buyers meet it. It was issued on 31 October 2025 by the State Administration for Market Regulation; Standardization Administration of China, and has been in force since 1 May 2026. Classification: ICS 79.120.10, CCS J65. This page is published from the official record of the standard held by the Chinese standards administration: the identification, the dates, the classification and the issuing body are taken from there. The clause text, the tables and the numeric limits are in the document itself, which is delivered complete in English translation.

This document defines the terminology for joinery band saws and their main components, specifies geometric accuracy inspection procedures and corresponding tolerances, and describes related... The corresponding test method. This document applies to the precision inspection of general-purpose, ordinary-precision woodworking band saws. This document is not applicable to operational tests of joinery band saws (such as inspections for vibration, abnormal noise, and component creep), nor is it applicable to... Machine tool characteristic inspection (such as speed, feed rate, etc.).

2 Normative references

The contents of the following documents, through normative references within the text, constitute essential provisions of this document. Dated citations are not included. For references to documents, only the version corresponding to that date applies to this document; for undated references, the latest version (including all amendments) applies. This document.

GB/T 17421.1-2023 General Rules for Machine Tool Inspection - Part

3 Terms and Definitions

The following terms and definitions apply to this document.

3.1 A band saw that allows for longitudinal, transverse, or curvilinear cutting of workpieces by manually feeding them onto a worktable. Note