

ICS 81.060.20
CCS Y88



**NATIONAL STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

GB/T 13524.1-2015

Replacing GB/T 13524.1-1992

Standard of artistic porcelain - Part 1: Carved porcelain

陈设艺术瓷器 第1部分：雕塑瓷

Issued on: July 3, 2015

Implemented on: February 1, 2016

**Issued by: General Administration of Quality Supervision, Inspection and
Quarantine of the People's Republic of China;
Standardization Administration of China**

Table of Contents

- 1 Scope
- 2 Normative references
- 3 Terms and Definitions

Foreword

GB/T 13524 "furnishings art porcelain" is divided into three parts.

--- Part 1. porcelain sculpture;

--- Part 2. porcelain utensils;

--- Part 3. Cultural porcelain. This section GB/T Part of 113,524. This section drafted in accordance with GB/T 1.1-2009 given rules. This Part replaces GB/T 13524.1-1992 "furnishings art porcelain sculpture porcelain." Compared with GB/T 13524.1-1992, the main Technical differences are as follows:

--- Remove the "floor sticky residue" terms (see the 1992 version 3.2.4);

--- Remove the technical requirements and test methods for water absorption (see the 1992 version of the 5.1, 6.1);

--- Modify the product specification error (see 51, 1992 version 5.5.);

--- Glazed modified requirements (see 521, 1992 edition 5.2.);

--- Modify the technical requirements of the crack (see Table 3, 1992 edition Table 3);

--- Modify the inspection rules (see Chapter 7, Chapter 7, 1992 edition). This part is proposed by the China National Light Industry Council. This part of the National Household ceramics Standardization Technical Committee (SAC/TC405) centralized. This section is drafted. Fujian Caramel Group, detected by measuring the quality of Dehua, Fujian Province, household ceramic products quality supervision and inspection Inspection center, Quanzhou, Fujian Province, Peng-Lung Group Limited, Qinghe Yi Su Dehua porcelain Court, Fujian Koon Fook modern household Corp., Dehua Yun Jade Ceramic Sculpture Art Institute, Dehua porcelain carving Poly Yi Craft Factory, Flying Fujian Dehua Ceramics Co., Ltd., Guangdong Great Wall Group Shares Limited. The main drafters of this section. Chen Guodian, Chenzhi Han, Yang Jianmin, Kehong Rong, Qu Fengzhen, Linkoping, Wangpei Jing, Chen Ruiwen, Zheng Austria, Su Youde, Lin Jiansheng, Zhengxiong Wei, Cai Tingxiang, Huang Zhiliang, Zhouong Ju. This part of the standard replaces the previous editions are.

--- GB/T 13524.1-1992. Porcelain Art furnishings Part 1. porcelain sculpture

1 Scope

GB/T 13524.1-2015 is the Chinese national standard on standard of artistic porcelain - part 1: carved porcelain, in the field of glass and ceramics industries. The /T suffix marks it as a recommended standard: it is not compulsory by itself, but it becomes binding as soon as a contract, a tender or a customer specification calls it up - which in practice is how most foreign buyers meet it. It was issued on 3 July 2015 by the General Administration of Quality Supervision, Inspection and Quarantine of the People's Republic of China; Standardization Administration of China, and has been in force since 1 February 2016. Classification: ICS 81.060.20, CCS Y88. This page is published from the official record of the standard held by the Chinese standards administration: the identification, the dates, the classification and the issuing body are taken from there. The clause text, the tables and the numeric limits are in the document itself, which is delivered complete in English translation.

This section GB/T 13524 specifies the terms and definitions porcelain sculpture, product classifications, technical requirements, test methods, inspection rules and packages Equipment, signs, transportation and storage rules. This section applies to sculpture porcelain products, does not apply to special technology porcelain sculpture of Industry and Trade and approved by both parties sculpture porcelain products.

2 Normative references

The following documents for the application of this document is essential. For dated references, only the dated version suitable for use herein Member. For undated references, the latest edition (including any amendments) applies to this document.

GB/T 2828.1-2012 Sampling procedures for inspection - Part 1. by acceptance quality limit (AQL) retrieval batch test sample plan

GB/T 2829-2002 periodic inspection Sampling procedures and tables (suitable for process stability test) Volume

GB/T 3301 daily ceramics, diameter allowance, hight allowance, weight allowance and size of defects determination

GB/T 3302 daily ceramics packaging, labeling, transportation and storage rules

GB/T 3303 ceramic ware defect term

GB/T 5000 General Ceramics Terminology

3 Terms and Definitions

GB/T 5000, GB/T 3303 defined by the following terms and definitions apply to this

document.

3.1 Special Process porcelain sculpture specialtechnicalcarvedporcelain In shape and decoration, technical difficulty, high technological requirements or customized according to customer requirements, imitation, and meet one of the following conditions.

- a) carved pinch carving, Lou carves, relief and the use of special integrated process modeling and decorative porcelain sculpture;
- b) less than 50mm miniature porcelain sculptures and more than 800mm super special type of porcelain sculpture.

3.2 Decorative coating platingfilmdecoration Using coating method, so that the products formed on the surface layer of color film.

3.3 Commissure track seammark Products displayed on the surface seam marks.

3.4 Grouting lines Hanging pulp veinofcastingslip Product surface exhibits linear traces.