

ICS 03.120.30

CCS A41



**NATIONAL STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

GB/T 13393-2008

Replacing GB/T 13393-1992

Guide to acceptance sampling inspection

验收抽样检验导则

Issued on: August 6, 2008

Implemented on: January 1, 2009

**Issued by: General Administration of Quality Supervision, Inspection and
Quarantine of the People's Republic of China;
Standardization Administration of China**

Table of Contents

1 Scope	1
2 Normative references	1
3 Terms, definitions and symbols	1
3 Market conditions and production conditions influence the choice of 3	4
4.1 Market situation 3 4.2 (4) Conditions Consultative process to select sampling plan	5
6 Other factors affect the sampling plan selected 6	6
6.1 percent nonconforming inspection and rejection number per hundred units Inspection	6
6.2 Production's risk and consumer's risk	7
8 Test to determine the level of	8
7.1 Sampling Inspection and Sampling Inspection	9
11 Reference	12

Foreword

This standard replaces GB/T 13393-1992 "sampling inspection." This standard and GB/T 13393-1992 main differences.

- a) in accordance with GB/T 1.1-2000 requirements of redrafting the standard text.
- b) In order to facilitate understanding of standards, an increase of related terms, definitions and symbols.
- c) In order to meet the standard sampling series, enhanced operability standards, we redesigned the standard technical architecture. The first increase 5,6,7,8 chapter.
- d) Remove the original standard in Appendix A, and integrate its contents to the standard text. The standard proposed by China National Institute of Standardization. Application of this standard by the National Standardization Technical Committee on statistical methods. This standard was drafted. People's Liberation Army Ordnance Engineering College, China National Institute of Standardization, Academy of Mathematics and Systems Science Research Institute, Fuzhou Chun Lun Tea Limited. The main drafters. Zhang Yuzhu, YU Zhen Fan, Chen Min, Ding Wenxing Feng Shi Yong, Futian Long. This standard was first published in 1992, this is the first revision. Acceptance sampling guidelines

1 Scope

GB/T 13393-2008 is the Chinese national standard on guide to acceptance sampling

inspection, in the field of services and company organization. The /T suffix marks it as a recommended standard: it is not compulsory by itself, but it becomes binding as soon as a contract, a tender or a customer specification calls it up - which in practice is how most foreign buyers meet it. It was issued on 6 August 2008 by the General Administration of Quality Supervision, Inspection and Quarantine of the People's Republic of China; Standardization Administration of China, and has been in force since 1 January 2009. Classification: ICS 03.120.30, CCS A41. This page is published from the official record of the standard held by the Chinese standards administration: the identification, the dates, the classification and the issuing body are taken from there. The clause text, the tables and the numeric limits are in the document itself, which is delivered complete in English translation.

This standard specifies acceptance sampling select sampling system, guidelines sampling plans and sampling programs. Give some guidance table (Table 1, Table 2a, Table 2b and Table 3), to facilitate the user to select an appropriate sampling systems, sampling plan and sampling plan. This standard applies to batches of the product (such as materials, parts, components, machine and systems) Acceptance sampling can also be used in continuous submission Acceptance sampling products.

2 Normative references

The following documents contain provisions which, through reference in this standard and become the standard terms. For dated references, subsequent Amendments (not including errata content) or revisions do not apply to this standard, however, encourage the parties to the agreement are based on research Whether the latest versions of these documents. For undated reference documents, the latest versions apply to this standard.

GB/T 2828.1 Sampling procedures for inspection - Part 1. by acceptance quality limit batch inspection sampling plan AQL search (GB/T 2828.1-2003, ISO 2859-1.1999, IDT)

GB/T 2828.2 Sampling procedures for inspection - Part 2. Press the limiting quality (LQ) for isolated lot inspection retrieved sampling plan (GB/T 2828.2-2008, ISO 2859-2. 1985, NEQ)

GB/T 2828.3 Sampling procedures for inspection - Part 3. skip-lot sampling procedures (GB/T 2828.3-2008, ISO 2859-3. 2005, IDT)

GB/T 6378.1 Sampling Inspection procedures - Part 1. by acceptance quality limit (AQL) to retrieve a single quality characteristic and a single AQL sampling plan once a batch test (GB/T 6378.1-2008, ISO 3951-1.2005, IDT)

GB/T 8051 Sequential sampling inspection plan (GB/T 8051-2008, ISO 8422.2006, IDT)

GB/T 8052 single-level and multi-level continuous sampling procedures and tables

GB/T 8054 measurement standard sampling procedures and tables

GB/T 13262 percent nonconforming counting a standard sampling inspection procedures and sample forms

GB/T 13264 percent nonconforming small batch count sampling procedures and sample forms

ISO 3534-1:2006 Statistics Vocabulary and symbols - Part 1. General statistical terms and terms used in probability

ISO 3534-2:2006 Statistics Vocabulary and symbols - Part 2. Applied Statistics

3 Terms, definitions and symbols

3.1 Terms and Definitions The following terms and definitions apply to this standard.

3.1.1 Acceptance sampling plan, acceptance sampling plans set and for selecting appropriate sampling scheme or sampling plan guidelines. [

ISO 3534-2:2006 in 4.3.1]

3.1.2 Acceptance sampling plan with a combination of a sample from another program into the transfer rules of the sampling plan. [

ISO 3534-2:2006 in 4.3.2]