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**NATIONAL STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

GB/T 13010-2020

Replacing GB/T 13010-2006

Veneer for wood industry

木材工业用单板

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Foreword

This standard was drafted in accordance with the rules given in GB/T 1.1-2009. This standard replaces GB/T 13010-2006 "Sliced Veneer". Compared with GB/T 13010-2006 "Sliced Veneer", the main technical changes of this standard include.

- Modified the scope of standard application;
- The standard structure has undergone major changes;
- Added the definition of veneer, sawn veneer and rotary cut veneer (see 3.1, 3.3, 3.4);
- Modified the definition of sliced veneer and quoted the definition specified in GB/T 18259-2018 (see 3.2);
- Added the classification of veneers "according to processing method" and "according to purpose", only retaining the classification of "according to the edge processing status" (see Chapter 4,.2006 edition) Chapter 4);
- Deleted tree species (see 5.1 in the.2006 edition);
- Modified the lower limit of the sliced veneer width from 60mm to 50mm (see Table 1);
- Increase the inspection item of sliced veneer "edge straightness of flush veneer" (see 5.1.1.2, 6.2.3);
- Increase the inspection item of sliced veneer "straight angle of straight edge veneer" (see 5.1.1.3, 6.2.4);
- Deleted the inspection item "The difference between the widths of the two ends of the board per thousand millimeters per thousand millimeters of the board length" (see 6.2.3 of the.2006 edition);
- Added the technical requirements for sawing veneer (see 5.1.2, Table 5);

1 Scope

GB/T 13010-2020 is the Chinese national standard on veneer for wood industry, in the field of wood technology. The /T suffix marks it as a recommended standard: it is not compulsory by itself, but it becomes binding as soon as a contract, a tender or a customer specification calls it up - which in practice is how most foreign buyers meet it. It was issued on 19 November 2020 by the State Administration for Market Regulation, Standardization Administration of China, and has been in force since 1 June 2021. Classification: ICS 79.060.10, CCS B70. This page is published from the official record of the standard held by the Chinese standards administration: the identification, the dates, the classification and the issuing body are taken from there. The clause text, the tables and the numeric limits are in the document itself, which is delivered complete in English translation.

2 Normative references

The following documents are indispensable for the application of this document. For dated reference documents, only the dated version applies to this document. For undated references, the latest version (including all amendments) applies to this document.

GB/T 2828.1-2012 Sampling inspection procedure by attributes Part

GB/T 17657-2013 Test method for physical and chemical properties of wood-based panels and facing wood-based panels

GB/T 18259-2018 Artificial board and its surface decoration terms

GB/T 19367 Determination of the size of wood-based panels

3 Terms and definitions

The following terms and definitions defined in GB/T 18259-2018 apply to this document. For ease of use, the following is repeated Certain terms and definitions in GB/T 18259-2018.

3.1 veneer Thin wood materials with a maximum thickness of 6mm produced by peeling, planing or sawing methods.

3.2 Sliced veneer A veneer sliced from the wood using a slicer. [Source: GB/T 18259-2018,3.1.36]

3.3 Sawing veneer Use various saws to cut veneers. [Source: GB/T 18259-2018,3.1.37]

3.4 Rotary cut veneer The veneer is continuously cut from the wood section by the rotary cutting machine. [Source: GB/T 18259-2018,3.1.34]

4.1 According to the processing method.

a) Sliced veneer;

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