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CCS J 04



**NATIONAL STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

GB/T 1181-1998

Replacing GB 1181-1974

**The interference-fit threads
(English Translation)**

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What this standard covers

This standard specifies the interference fit thread tooth type, diameter and pitch range, tolerance, screwing length, technical requirements, assembly torque and markers. This standard applies to the pitch diameter interference fit with steel studs, with the internal threads of the body and its material is aluminum alloy, magnesium alloy, titanium and steel. Non-ferrous metal studs screwed into the aluminum, magnesium alloy body interference screw tolerances see Appendix A (normative).

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