

ICS 25.100.30

CCS J 41



**NATIONAL STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

GB/T 1142-2004

Replacing GB/T 1142-1984; GB/T 4255-1984

Shell drill

套式扩孔钻

(English Translation)

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What this standard covers

This standard specifies: end key drive tapered bore (taper 1: 30) nested reamer type and size and tolerance, accordingly nested reamer with mandrel and GB/T 1135 regulations for sets reamer the same mandrel (spindle duplication of data included in the appendix of this standard). Outer diameter greater than 23. 6mm to 101. 6mm, tapered bore diameters from 13mm to large end 40mm-jacketed reamer. To ensure the reamer and GB/T 1135 regulations spindle provides interchangeability and end key dimensions cone test method. Recommended reamer sizes listed in Appendix A of standing. Unless otherwise stated, such reamers are made of the right cutting.

Document data

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Standards quoted by this document

GB/T 1135