

ICS 81.060.20

CCS Y24



**NATIONAL STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

GB/T 10814-2009

Replacing GB/T 10814-1989

Domestic porcelain ware of Ivory white of dehua

建白日用细瓷器

Issued on: February 17, 2009

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Quarantine of the People's Republic of China;
Standardization Administration of China**

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Foreword

This standard replaces GB/T 10814-1989 "white of High daily fine porcelain." This standard compared with GB/T 10814-1989 main changes are as follows:

- Standard name from "High daily fine white porcelain built" to "build a pipe with a thin porcelain";
- Modified lead or cadmium technical requirements;
- Increased adaptability microwave, refrigerator to microwave adaptability, refrigerator to oven adaptability, thermal shock resistance and the whiteness of porcelain glaze Surface gloss, color glaze technical requirements and test methods;
- Modify the appearance of defects in requirements;
- Increased product inspection rules. The standard proposed by China National Light Industry Council. This standard by the National Standardization Center ceramics. This standard was drafted. China Light Industry Ceramics Research Institute, Fujian Association of German foreign luminous pottery Ltd. Fujian Dehua standard The metering. The main drafters of this standard. Wuxian Yi, Xu Qing water, Zhang Bin, Li Shuo, Fan Canming, even Feng Qing, Qu Fengzhen. This standard replaces the standards previously issued as follows:
 - GB/T 10814-1989. Built during the day with a fine porcelain

1 Scope

GB/T 10814-2009 is the Chinese national standard on domestic porcelain ware of Ivory white of dehua, in the field of glass and ceramics industries. The /T suffix marks it as a recommended standard: it is not compulsory by itself, but it becomes binding as soon as a contract, a tender or a customer specification calls it up - which in practice is how most foreign buyers meet it. It was issued on 17 February 2009 by the General Administration of Quality Supervision, Inspection and Quarantine of the People's Republic of China; Standardization Administration of China, and has been in force since 1 July 2009.

Classification: ICS 81.060.20, CCS Y24. This page is published from the official record of the standard held by the Chinese standards administration: the identification, the dates, the classification and the issuing body are taken from there. The clause text, the tables and the numeric limits are in the document itself, which is delivered complete in English translation.

This standard specifies the construction of the day with a fine porcelain product classifications, technical requirements, test methods, inspection rules and signs, packaging, transportation and storage rule. This standard applies to build a pipe with a fine porcelain.

2 Normative references

The following documents contain provisions which, through reference in this standard and become the standard terms. For dated references, subsequent Amendments (not including errata content) or revisions do not apply to this standard, however, encourage the parties to the agreement are based on research Whether the latest versions of these documents. For undated reference documents, the latest versions apply to this standard.

GB/T 2828.1-2003 Sampling procedures for inspection - Part 1. by acceptance quality limit (AQL) retrieval batch test sample Program (ISO 2859-1.1999, IDT)

GB/T 2829-2002 periodic inspection Sampling procedures and tables (suitable for process stability test)

GB/T 3295 ceramics 45 ° mirror gloss test method

GB/T 3298 ceramic ware thermal shock resistance measurement method

GB/T 3299 Determination of water absorption of ceramic ware

GB/T 3300 ceramic ware deformation test methods Volume

GB/T 3301 daily ceramics, diameter allowance, hight allowance, weight allowance and size of defects determination

GB/T 3302 daily ceramics packaging, labeling, transportation and storage rules

GB/T 3303 ceramic ware defect term

GB/T 3534 ceramic ware testing methods for lead or cadmium release (neq

ISO 6486-1.1999, Ceramicware, glass-ce-
ramicwareandglassdinnerwareincontactwithfood-Releaseofleadandcadmium-Part 1. Test method)

GB/T 5000 General Ceramics Terminology Ceramics lead

GB 12651 in contact with food or cadmium allowed limit (

3 Terms and Definitions

GB/T 5000, the terms and definitions GB/T 3303 established apply to this standard.

4 Products

4.1 The use by product category is divided into dishes, bowls, cups and pots and other artifacts class.

4.2 divided by product type flat products, small hollowware, large hollow articles.

4.3 according to the specifications of the product into small, medium, large, special type. Its specifications are shown in Table 1.

4.4 by product class is divided into superior products, first-class products, qualified products.