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CCS Y24



**NATIONAL STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

GB/T 10813.4-2015

Replacing GB/T 10813.4-1989

**Celadon porcelain ware - Part 4: Celadon porcelain packaging
container**

青瓷器 第4部分：青瓷包装容器

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Foreword

GB/T 10813 "green porcelain" is divided into four parts.

- Part 1. Household porcelains;
- Part 2. Green porcelain art furnishings;
- Part 3. green glazed porcelain pattern sheet;
- Part 4. Celadon containers. This section GB/T Part of 410,813. This section drafted in accordance with GB/T 1.1-2009 given rules. This Part replaces GB/T 10813.4-1989 "green celadon porcelain series of standard edible containers." And GB/T 10813.4- Compared to 1989, the main technical differences are as follows:
 - Modify the classification and range of product specifications (see 41, 1989 version 3.1.);
 - Modify the product quality level (see 42, 1989 version 3.2.);
 - Modified lead or cadmium technical requirements (see 52, 1989 version 4.2.);
 - Modify the inspection rules (see Chapter 7, Chapter 6, 1989 edition). This part is proposed by the China National Light Industry Council. This part of the National Household ceramics Standardization Technical Committee (SAC/TC405) centralized. This section is drafted. goldfish Ceramics Co., Ltd. Yixing City, Longquan celadon (household ceramics) Product Quality Supervision and Testing Center, the city of Longquan Hong Jin porcelain, Yixing People's Republic of China Exit Inspection and Quarantine, love should Yixing Ceramic Art Co., Ltd. Lishui exit inspection and quarantine Bureau, COSCO Yixing porcelain factory Chaozhou City Ceramic Industrial Co., Ltd. The main drafters of this section. For Ge, the Chen Kunhuai, Jin Yilin, Ye Weiping, Wandong light Fanze Feng, Chen Xiaoping, Guo Sen town. This part of the standard replaces the previous editions are.
- GB/T 10813.4-1989. Celadon Part 4. Celadon containers

1 Scope

GB/T 10813.4-2015 is the Chinese national standard on celadon porcelain ware - part 4:

celadon porcelain packaging container, in the field of glass and ceramics industries. The /T suffix marks it as a recommended standard: it is not compulsory by itself, but it becomes binding as soon as a contract, a tender or a customer specification calls it up - which in practice is how most foreign buyers meet it. It was issued on 9 October 2015 by the General Administration of Quality Supervision, Inspection and Quarantine of the People's Republic of China; Standardization Administration of China, and has been in force since 1 May 2016. Classification: ICS 81.060.20, CCS Y24. This page is published from the official record of the standard held by the Chinese standards administration: the identification, the dates, the classification and the issuing body are taken from there. The clause text, the tables and the numeric limits are in the document itself, which is delivered complete in English translation.

GB/T 10813 provisions of this part of the celadon packaging container product classifications, technical requirements, test methods, inspection rules and packaging, marking Chi, transportation and storage. This section applies to the glaze with iron oxide as a coloring agent in a reducing atmosphere firing celadon container for packaging an article.

2 Normative references

The following documents for the application of this document is essential. For dated references, only the dated version suitable for use herein Member. For undated references, the latest edition (including any amendments) applies to this document.

GB/T 2828.1-2012 Sampling procedures for inspection - Part 1. by acceptance quality limit (AQL) retrieval batch test sample plan

GB/T 2829-2002 periodic inspection Sampling procedures and tables (suitable for process stability test)

GB/T 3299 Determination of water absorption of ceramic ware

GB/T 3300 ceramic ware deformation test methods Volume

GB/T 3301 ceramic ware, the diameter allowance, hight allowance, weight allowance and size of defects determination

GB/T 3302 daily ceramics packaging, labeling, transportation and storage rules

GB/T 3303 ceramic ware defect term

GB/T 3534 ceramic ware testing methods for lead or cadmium release

GB/T 5000 General Ceramics Terminology

GB 14147 ceramic containers of lead or cadmium limit allowed

3 Terms and Definitions

GB/T 3303, the terms and definitions GB/T 5000 defined apply to this document.

4 Products

4.1 according to the type of products are divided into small, medium, large, special type, its specifications are shown in Table 1. Table 1 milliliters name Type Small Medium Large special type Containers < 250 250 to 800 801 to 2500 > 2500

4.2 by product appearance quality is divided into superior products, qualified products.