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CCS Y24



**NATIONAL STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

GB/T 10813.3-2015

Replacing GB/T 10813.3-1989

**Celadon porcelain ware - Part 3: Celadon porcelain ware with
craquele glaze**

青瓷器 第3部分：纹片釉青瓷器

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Quarantine of the People's Republic of China;
Standardization Administration of China**

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Foreword

GB/T 10813 "green porcelain" is divided into four parts.

- Part 1. Household porcelains;
- Part 2. Green porcelain art furnishings;
- Part 3. green glazed porcelain pattern sheet;
- Part 4. Celadon containers. This section GB/T 10813 Part 3. This section drafted in accordance with GB/T 1.1-2009 given rules. This Part replaces GB/T 10813.3-1989 "green glazed porcelain series standard sheet pattern blue porcelain." And GB/T 10813.3-1989 phase Than the main technical differences are as follows:
 - Increased water absorption and lead or cadmium technical requirements and test methods (see 5.1,5.2,6.1,6.2);
 - Modify the product quality level (see 43, 1989, version 3.2.);
 - Modify the inspection rules (see Chapter 7, Chapter 6, 1989 edition). This part is proposed by the China National Light Industry Council. This part of the National Household ceramics Standardization Technical Committee (SAC/TC405) centralized. This section drafted by: Jasper Yixing Celadon Co., People's Republic of China Yixing Exit Inspection and Quarantine, Zhejiang Tianfeng Ceramics Co., Ltd. Longquan celadon brother brother, love should Yixing Ceramic Art Co., Ltd. Lishui Exit Inspection and Quarantine, Yixing City COSCO Celadon Factory, Chaozhou Sunshine Technology Development Co., Ltd. The main drafters of this section. Chen Kunhuai, talk Chi-kin, Zhoufang Wu, Lin Jiankang, Fanze Feng, Wandong light, Chen Xiaoping, Chen Weipeng. This part of the standard replaces the previous editions are.
- GB/T 10813.3-1989. Celadon Part 3. green glazed porcelain pattern sheet

1 Scope

GB/T 10813.3-2015 is the Chinese national standard on celadon porcelain ware - part 3:

celadon porcelain ware with craquele glaze, in the field of glass and ceramics industries. The /T suffix marks it as a recommended standard: it is not compulsory by itself, but it becomes binding as soon as a contract, a tender or a customer specification calls it up - which in practice is how most foreign buyers meet it. It was issued on 9 October 2015 by the General Administration of Quality Supervision, Inspection and Quarantine of the People's Republic of China; Standardization Administration of China, and has been in force since 1 May 2016. Classification: ICS 81.060.20, CCS Y24. This page is published from the official record of the standard held by the Chinese standards administration: the identification, the dates, the classification and the issuing body are taken from there. The clause text, the tables and the numeric limits are in the document itself, which is delivered complete in English translation.

GB/T 10813 provisions of this part of the pattern pieces glazed porcelain green product classification, technical requirements, test methods, inspection rules and packaging, marking Chi, transportation and storage. This section applies to the glaze with iron oxide as a coloring agent, a tire with steel frame, vermilion or white tire to tire mold and fired in a reducing atmosphere glazed Rendering green porcelain pattern sheet.

2 Normative references

The following documents for the application of this document is essential. For dated references, only the dated version suitable for use herein Member. For undated references, the latest edition (including any amendments) applies to this document.

GB/T 2828.1-2012 Sampling procedures for inspection - Part 1. by acceptance quality limit (AQL) retrieval batch test sample plan

GB/T 2829-2002 periodic inspection Sampling procedures and tables (suitable for process stability test)

GB/T 3299 Determination of water absorption of ceramic ware

GB/T 3300 ceramic ware deformation test methods Volume

GB/T 3301 ceramic ware, the diameter allowance, hight allowance, weight allowance and size of defects determination

GB/T 3302 daily ceramics packaging, labeling, transportation and storage rules

GB/T 3303 ceramic ware defect term

GB/T 3534 ceramic ware testing methods for lead or cadmium release

GB/T 5000 General Ceramics Terminology Ceramics lead

GB 12651 in contact with food or cadmium limit allowed

3 Terms and Definitions

GB/T 3303, the terms and definitions GB/T 5000 defined apply to this document.

4 Products

4.1 by product form and purpose into sculpture class, utensils category, other classes.

4.2 class sculpture, utensils and other classes according to the specifications of various types of products the largest portion size calculation, divided into small, medium, large, special-type (Table 1). Table 1 millimeters category Type Small Medium Large special type
Sculpture class Class vessels Other categories < 140 140 to 300 301 to 400 > 400