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CCS Y24



**NATIONAL STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

GB/T 10813.1-2015

Replacing GB/T 10813.1-1989

**Celadon porcelain ware - Part 1: Domestic celadon porcelain
ware**

青瓷器 第1部分：日用青瓷器

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Foreword

GB/T 10813 "green porcelain" is divided into four parts.

- Part 1. Household porcelains;
- Part 2. Green porcelain art furnishings;
- Part 3. green glazed porcelain pattern sheet;
- Part 4. Celadon containers. This section GB/T 10813 Part 1. This section drafted in accordance with GB/T 1.1-2009 given rules. This Part replaces GB/T 10813.1-1989 "celadon green porcelain daily series of standards." And GB/T 10813.1-1989 phase Than the main technical differences are as follows:
 - Modify the product quality level (see 43, 1989 version 3.3.);
 - Modified lead or cadmium permissible limits regulations (see 53, 1989 version 4.3.);
 - Increased adaptability microwave, refrigerator to microwave adaptability, refrigerator to oven adaptive technology requirements and test methods (see 5.5, 5.6,5.7,6.5,6.6,6.7);
 - Increase the technical requirements of the product at the bottom mark (see 5.8.4);
 - Modify the inspection rules (see Chapter 7, Chapter 6, 1989 edition). This part is proposed by the China National Light Industry Council. This part of the National Household ceramics Standardization Technical Committee (SAC/TC405) centralized. This section is drafted. goldfish Ceramics Co., Ltd. Yixing City, Yixing People's Republic of China Exit Inspection and Quarantine, Longquan celadon (Day Ceramic) Product Quality Supervision and Testing Center, Zibo Strong Porcelain Co., Ltd., Zhejiang Tianfeng Ceramics Co., Ltd. Tang ceramic art Longquan City is still limited The company, Longquan celadon Oujiang Co., Ltd. Longquan celadon brother brother kiln, Chaozhou City Ceramic Industrial Co., Ltd. The main drafters of this section. Chen Kunhuai, Ge bank, Zhou Hu, Zhou Fangwu, Glenn, Jiang Xiaolong, Lin Shaosen, Linjian Kang, Guo Sen town. This part of the standard replaces the previous editions are.
- GB/T 10813.1-1989. Celadon Part 1. Household celadon

1 Scope

GB/T 10813.1-2015 is the Chinese national standard on celadon porcelain ware - part 1: domestic celadon porcelain ware, in the field of glass and ceramics industries. The /T suffix marks it as a recommended standard: it is not compulsory by itself, but it becomes binding as soon as a contract, a tender or a customer specification calls it up - which in practice is how most foreign buyers meet it. It was issued on 9 October 2015 by the General Administration of Quality Supervision, Inspection and Quarantine of the People's Republic of China; Standardization Administration of China, and has been in force since 1 May 2016. Classification: ICS 81.060.20, CCS Y24. This page is published from the official record of the standard held by the Chinese standards administration: the identification, the dates, the classification and the issuing body are taken from there. The clause text, the tables and the numeric limits are in the document itself, which is delivered complete in English translation.

GB/T 10813 provisions of this part of the daily green porcelain product classification, technical requirements, test methods, inspection rules and packaging, marking, transportation and storage. This section applies to the glaze with iron oxide as a coloring agent in a reducing atmosphere firing celadon daily for containing food, does not apply to package Celadon loaded container contents.

2 Normative references

The following documents for the application of this document is essential. For dated references, only the dated version suitable for use herein Member. For undated references, the latest edition (including any amendments) applies to this document.

GB/T 2828.1-2012 Sampling procedures for inspection - Part 1. by acceptance quality limit (AQL) retrieval batch test sample plan

GB/T 2829-2002 periodic inspection Sampling procedures and tables (suitable for process stability test)

GB/T 3298 ceramic ware thermal shock resistance measurement method

GB/T 3299 Determination of water absorption of ceramic ware

GB/T 3300 ceramic ware deformation test methods Volume

GB/T 3301 ceramic ware, the diameter allowance, height allowance, weight allowance and size of defects determination

GB/T 3302 daily ceramics packaging, labeling, transportation and storage rules

GB/T 3303 ceramic ware defect term

GB/T 3532-2009 Household porcelain

GB/T 3534 ceramic ware testing methods for lead or cadmium release

GB/T 4739 Determination of ceramic pigment color

GB/T 5000 General Ceramics Terminology Ceramics lead

GB 12651 in contact with food or cadmium limit allowed

3 Terms and Definitions

GB/T 3303, the terms and definitions GB/T 5000 defined apply to this document.

4 Products

4.1 The use by product category is divided into dishes, bowls, cups, pots and other artifacts class.

4.2 according to product specifications can be divided into small, medium, large, special type, its specifications are shown in Table 1.