



**NATIONAL STANDARD OF THE  
PEOPLE'S REPUBLIC OF CHINA**

**GB 9684-2011**

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**National food safety standard -- Stainless steel products  
(English Translation)**

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## Table of Contents

|                             |   |
|-----------------------------|---|
| Foreword...                 | 3 |
| 1 Scope...                  | 4 |
| 2 Terms and Definitions...  | 4 |
| 3 Technical Requirements... | 4 |
| 4 Others...                 | 5 |

### Foreword

This standard replaces GB 9684-1988 "Hygienic Standard for Stainless Steel Food Containers and Table Wares".

Compared with GB 9684-1988, the main changes in this standard are as follows.

- Modify the standard name;
- Delete the provisions for the designation of stainless steel;
- Add the unit conversion for physiochemical indexes;
- Add other requirements.

National Food Safety Standard -

Stainless Steel Products

### 1 Scope

This standard is applicable to food containers, food production management tools and equipment that use the stainless steel as the main-body.

#### 2.1 Food containers

The cooking utensils, dinnerware, tableware, and other containers that are used for producing, processing, cooking and storing foods.

#### 2.2 Dinnerware

The dinning tools such as knives, forks, spoons, and chopsticks that are used to directly contact foods.

## **2.3 Main-body**

The stainless steel part, in the stainless steel food containers and tableware, that contacts foods.

### **3.1.1 Main-body materials**

For main-body of the foods containers, food production management tools and equipment, it shall adopt stainless steel material such as Austenite stainless steel, Austenite ·

### **3.1.2 Non-main-body materials**

Non-main-body that contacts food in the food containers and mechanical equipment may be made of other materials such as metal, glass, rubber and plastics.

## **3.3 Physiochemical indexes**

Physiochemical indexes shall meet those specified in Table 1.

## **4.1 "Food Contact" shall be marked on the product or the smallest sales package.**

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