

ICS 25.120.30

CCS J 61



**NATIONAL STANDARD OF THE  
PEOPLE'S REPUBLIC OF CHINA**

**GB 20906-2007**

---

**Safety requirements for high pressure metal diecasting units**

压铸单元安全技术要求

**(English Translation)**

**Issued on: March 12, 2007**

**Implemented on: October 1, 2007**

---

**Issued by: General Administration of Quality Supervision, Inspection and  
Quarantine of the People's Republic of China, Standardization  
Administration of the People's Republic of China**

## Table of Contents

|                                         |   |
|-----------------------------------------|---|
| What this standard covers .....         | 1 |
| Document data .....                     | 2 |
| Standards quoted by this document ..... | 3 |

### What this standard covers

This Chinese standard specifies the technical requirements for the safety of casting unit. This standard applies to die casting machine and its auxiliary equipment, such as feeding, core pulling and spraying equipment. This standard does not apply to low pressure casting machine, gravity casting machine and lost wax casting machine.

### Document data

International classification (ICS): 25.120.30.

Chinese classification (CCS): J61.

Estimated length of the Chinese original: 2,420 words.

Adopted international standard: EN 869-1998, MOD.

### Standards quoted by this document

GB 5226.1-2002; GB/T 8196; GB 12265.1-1997; GB/T 15706.1-1995; GB/T 15706.2-1995