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GA

INDUSTRY STANDARD OF THE PEOPLE'S REPUBLIC OF CHINA

GA 284-2009

Replacing GA 284-2001

Accessories for police uniform--Button for epaulet

警用服饰 肩扣

(English Translation)

Issued on: July 6, 2009 **Implemented on: September 1, 2009**

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Foreword

All the technical contents of this standard is mandatory.

From the date of implementation of this standard in place GA 284-2001 "Police clothing buckle shoulder." this standard compared with GA 284-2001, the main changes are as follows.

--- Buttoned shoulder modified surface structure and material (2001 Edition Chapter 3, Chapter 3 of this edition);

--- Increased resistance to dry cleaning project and test methods (Excerpts 3.7,4.6);

--- Modify the inspection rules (2001 edition Chapter 5, Chapter 5 of this edition);

--- Modify the package number (2001 version 6.2.1, this version 6.2.1);

--- Increased with the same number of springs snap requirements (this version 6.2.3).

Appendix A of this standard is a normative appendix.

This standard was proposed by the Ministry of Public Security Equipment Finance Bureau.

This standard by the Ministry of Public Security Special Police Equipment Standardization Technical Committee.

This standard was drafted. Ministry of Public Finance Bureau of the equipment to be installed at the new Vocational and Technical Institute of production equipment, Zhejiang army police have supplies Limited.

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1 Scope

This standard specifies the police buckle shoulder dress requirements, test methods, inspection rules, marking, packaging, transportation and storage.

This standard applies to surface with nylon buckle copper buckle handle manufactured by the injection molding process for police costumes shoulder buckle.

2 Normative references

The following documents contain provisions which, through reference in this standard and become the standard terms. For dated references, subsequent Amendments (not including errata content) or revisions do not apply to this standard, however, encourage the parties to the agreement are based on research Whether the latest versions of these documents. For undated reference documents, the latest versions apply to this standard.

GB/T 250-2008 textile color fastness test assessing change in color like the gray card (ISO 105-A02.1993, IDT) GB/T 6543-2008 transport packaging corrugated box with a single and double corrugated boxes GB/T 21652-2008 copper and copper alloy wire GJB3840-1999 packaging plastic base pressure-sensitive adhesive tape GA 289 police snap with spring clothing QB/T 2461-1999 degradable polyethylene film packaging QB/T 3637-1999 unsaturated polyester resin buttons (neqJISS4025. 1982) QB/T 3811-1999 plastic packing tape (neqJISZ1527. 1985, idt ISO 2419. 1972)

3.1 Specifications

A snap handle different length, long-handled shoulder to shoulder points deduction (A = 12mm) and short handle shoulder buckle (A = 9mm) two specifications.

3.2 Size of

Shoulder buckle from the injection side buckle and snap handle composition, surface and shoulder buckle handle injection as one, before injection, the deduction shall be subject to handle and spray or chemical oxidation Dipping process. Its structure and main dimensions should meet the requirements of Figure 1.

3.3 Pattern

Buttoned shoulder surface pattern is composed of five-pointed star, shield, olive branch, circles and groups "CHINAPOLICE" word composition, see Figure 1. Pattern is Linear grooves.

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3.4 Color

Shoulder buckle color is black, and standard batch of color should not be less than four.

3.5 Material Specifications

Specifications and quality requirements of a variety of materials comply with the requirements of Table 1.

Table 1 Material Specification

Material Specification Purpose quality requirements Nylon Nylon 6 by standard injection molding clasp plane Brass line H62, 1.4 GB/T 21652-2008 buckle handle

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