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INDUSTRY STANDARD OF THE PEOPLE'S REPUBLIC OF CHINA

GA 255-2009

Police uniform - Long-sleeve uniform shirt

警服 长袖制式衬衣

(English Translation)

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Appendix A (Informative) Major Production Equipment for Police Uniform Long-sleeved Shirts

Foreword

The entire technical content of this document is mandatory.

This document is drafted in accordance with the provisions of GB/T 1.1-2020 "Guidelines for Standardization Work Part 1: Structure and Drafting Rules for Standardization Documents".

This document replaces GA 255-2009 "Police Uniform Long-sleeved Shirt" from the date of implementation. Compared with GA 255-2009, except for the structure in addition to adjustments and editorial changes, the main technical changes are as follows.

a) Added a chapter on terms and definitions (see Chapter 3);

b) Added the description of the standard sample (see 5.1);

c) Added waist darts for men's models (see 5.2, 4.1 of the 2009 edition);

d) The specifications and dimensions such as length, bust, mid-waist, hem, and shoulder width have been changed (see 5.3, 4.2 of the 2009 edition);

e) Change the fabric to combed polyester-cotton plain weave and combed polyester-cotton linen plain weave (see 5.6, 4.5 of the 2009 edition);

f) Change copper nickel-plated buttons to stainless steel clad aluminum buttons (see 5.6, 4.5 of the 2009 edition);

g) Added collar tip inserts (see 5.7.3);

h) Increased collar reinforcement lining (see 5.7.3);

i) The shoulder seam, waist sleeve seam, back support shoulder seam and sleeve seam are added to form the non-ironing tape process (see 5.7.3);

j) Changed the product name mark, size mark, product maintenance mark content and nail position (see 5.8.2, 4.9.3, 2009 edition 4.9.4, 4.9.5);

k) Changed the content and scope of appearance defects (see 5.9.1, 5.10.1, 4.10.1 of the 2009 edition);

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l) The specific content of the test method has been changed (see Chapter 6, Chapter 5 of the 2009 edition);

m) Increased inspection classification (see 7.1);

n) Added inspection items (see 7.2);

o) Added the specific content of defect classification (see 7.3, Chapter 6 of the 2009 edition);

p) Added sampling rules (see 7.4);

q) Added factory inspection judgment rules (see 7.5.3);

r) Added the specific content of packaging, transportation and storage (see Chapter 8, Chapter 8 of the 2009 edition);

s) Added other instructions (see Chapter 9);

t) The fastening equipment has been changed (see Appendix A, Appendix A of the 2009 edition);

u) Add special production equipment such as armhole, shoulder seam, waist sleeve seam shaping (see Appendix A).

Please note that some contents of this document may refer to patents. The issuing agency of this document assumes no responsibility for identifying patents.

1 Scope

This document specifies the product classification, requirements, test methods, inspection rules, packaging, transportation and storage of police uniform long-sleeved shirts.

This document is applicable to the production, inspection and acceptance of police uniform long-sleeved shirts.

2 Normative references

The contents of the following documents constitute the essential provisions of this document through normative references in the text. Among them, dated references for documents, only the version corresponding to the date is applicable to this document; for undated reference documents, the latest version (including all amendments) is applicable to this document.

GB/T 191 Packaging, storage and transportation icon marks GB/T 250 Gray sample card for color fastness test of textiles for evaluation of discoloration GB/T 2912.1 Determination of formaldehyde in textiles - Part 1: Free and hydrolyzed formaldehyde (water extraction method) GB/T 6543-2008 Single and double corrugated boxes for transport packaging

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GB/T 6836 Sewing thread GB/T 7573 Determination of pH value of textile water extract GB/T 8629-2017 Domestic washing and drying procedures for textile testing GB/T 8630 Determination of dimensional change of textiles after washing and drying GB/T 28466 Polyester filament embroidery thread GA 250 police uniform model GA 280 police clothing stainless steel clad aluminum buttons GA 284 Police Apparel Shoulder Buckle GA 285 Police Armband GA 365 Police Uniform Combed Polyester Cotton, Polyester Cotton Linen Plain Weave GA 731 Police Uniform Material Unsaturated Polyester Resin Button GA 732 police uniform material hook and loop GA 740 police uniform material woven hot-melt fusible interlining QB/T 2250 single-sided white cardboard

3 Terms and Definitions

The following terms and definitions apply to this document.

surface site

Visible parts after wearing.

Non-surface site the inside and the parts that are visible after the surface is turned over.

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