

ICS 61.020
CCS A 94

GA

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

GA 255-2000

**Police uniform - Long-sleeve uniform shirt
(English Translation)**

Issued on: March 7, 2022

Implemented on: May 1, 2022

Issued by: Ministry of Public Security

Table of Contents

Preface	
1 Scope	
2 Normative references	
3 Terms and Definitions	
4 Product Category	
5 Requirements	
5.1 Standard sample	
5.2 Style	
5.3 Models and specifications	
5.4 Color	
5.5 Range of color deviation	
5.6 Materials	
5.7 Process requirements	
5.8 Flag	
5.9 Finished product appearance quality	
5.10 Intrinsic quality	
6 Test method	
6.1 Style checking	
6.2 Type and specification inspection	
6.3 Color inspection	
6.4 Color deviation range inspection	
6.5 Material inspection	
6.6 Process requirements inspection	
6.7 Mark inspection	
6.8 Finished product appearance quality inspection	
6.9 Intrinsic Quality Inspection	
7 Inspection rules	
7.1 Inspection classification	
7.2 Inspection items	
7.3 Defect classification and judgment basis	
7.4 Sampling rules	
7.5 Judgment rule	

8 Packaging, transportation and storage

8.1 Packaging

8.2 Transport and storage

9 Other instructions

Appendix A (Informative) Major Production Equipment for Police Uniform Long-sleeved Shirts

Foreword

The entire technical content of this document is mandatory.

This document is drafted in accordance with the provisions of GB/T 1.1-2020 "Guidelines for Standardization Work Part 1: Structure and Drafting Rules for Standardization Documents".

This document replaces GA 255-2009 "Police Uniform Long-sleeved Shirt" from the date of implementation. Compared with GA 255-2009, except for the structure in addition to adjustments and editorial changes, the main technical changes are as follows.

- a) Added a chapter on terms and definitions (see Chapter 3);
- b) Added the description of the standard sample (see 5.1);
- c) Added waist darts for men's models (see 5.2, 4.1 of the 2009 edition);
- d) The specifications and dimensions such as length, bust, mid-waist, hem, and shoulder width have been changed (see 5.3, 4.2 of the 2009 edition);
- e) Change the fabric to combed polyester-cotton plain weave and combed polyester-cotton linen plain weave (see 5.6, 4.5 of the 2009 edition);
- f) Change copper nickel-plated buttons to stainless steel clad aluminum buttons (see 5.6, 4.5 of the 2009 edition);
- g) Added collar tip inserts (see 5.7.3);
- h) Increased collar reinforcement lining (see 5.7.3);
- i) The shoulder seam, waist sleeve seam, back support shoulder seam and sleeve seam are added to form the non-ironing tape process (see 5.7.3);
- j) Changed the product name mark, size mark, product maintenance mark content and nail position (see 5.8.2, 4.9.3, 2009 edition 4.9.4, 4.9.5);
- k) Changed the content and scope of appearance defects (see 5.9.1, 5.10.1, 4.10.1 of the 2009 edition);

- l) The specific content of the test method has been changed (see Chapter 6, Chapter 5 of the 2009 edition);
- m) Increased inspection classification (see 7.1);
- n) Added inspection items (see 7.2);
- o) Added the specific content of defect classification (see 7.3, Chapter 6 of the 2009 edition);
- p) Added sampling rules (see 7.4);
- q) Added factory inspection judgment rules (see 7.5.3);
- r) Added the specific content of packaging, transportation and storage (see Chapter 8, Chapter 8 of the 2009 edition);
- s) Added other instructions (see Chapter 9);
- t) The fastening equipment has been changed (see Appendix A, Appendix A of the 2009 edition);
- u) Add special production equipment such as armhole, shoulder seam, waist sleeve seam shaping (see Appendix A).

Please note that some contents of this document may refer to patents. The issuing agency of this document assumes no responsibility for identifying patents.

1 Scope

This document specifies the product classification, requirements, test methods, inspection rules, packaging, transportation and storage of police uniform long-sleeved shirts.

This document is applicable to the production, inspection and acceptance of police uniform long-sleeved shirts.

2 Normative references

The contents of the following documents constitute the essential provisions of this document through normative references in the text. Among them, dated references for documents, only the version corresponding to the date is applicable to this document; for undated reference documents, the latest version (including all amendments) is applicable to this document.

GB/T 191 Packaging, storage and transportation icon marks GB/T 250 Gray sample card for color fastness test of textiles for evaluation of discoloration GB/T 2912.1 Determination of formaldehyde in textiles - Part 1: Free and hydrolyzed formaldehyde (water extraction method) GB/T 6543-2008 Single and double corrugated boxes for transport packaging

GB/T 6836 Sewing thread GB/T 7573 Determination of pH value of textile water extract
GB/T 8629-2017 Domestic washing and drying procedures for textile testing GB/T 8630
Determination of dimensional change of textiles after washing and drying GB/T 28466
Polyester filament embroidery thread GA 250 police uniform model GA 280 police clothing
stainless steel clad aluminum buttons GA 284 Police Apparel Shoulder Buckle GA 285
Police Armband GA 365 Police Uniform Combed Polyester Cotton, Polyester Cotton Linen
Plain Weave GA 731 Police Uniform Material Unsaturated Polyester Resin Button GA 732
police uniform material hook and loop GA 740 police uniform material woven hot-melt
fusible interlining QB/T 2250 single-sided white cardboard

3 Terms and Definitions

The following terms and definitions apply to this document.

surface site

Visible parts after wearing.

Non-surface site the inside and the parts that are visible after the surface is turned over.