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ICS 59.120.40
CCS W96

FZ

TEXTILE INDUSTRY STANDARD OF THE PEOPLE'S REPUBLIC OF CHINA

FZ/T 97024-2010

Computerized seamless underwear circular knitting machines

电脑无缝针织内衣机

(English Translation)

Issued on: July 2, 2025 **Implemented on: August 1, 2027**

Issued by: Ministry of Industry and Information Technology

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https://chinastandards.org/standards/fz-t-97024-2010

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1 Foreword

FZ/T 97024-2010 was issued by Ministry of Industry and Information Technology on 2 July 2025 and has been in force since 1 August 2027.

The FZ/T prefix marks a recommended standard. It is not law in itself: it becomes binding when a contract names it, when a regulation or a mandatory standard refers to it, or when a producer declares conformity with it.

The document runs to 15 pages in English translation.

2 Scope Preview

This standard specifies the basic parameters, main technical characteristics, requirements, test methods, inspection rules, and product marking, packaging, transportation, and storage of computer-controlled seamless knitting underwear machines. This standard applies to the production and inspection of computer-controlled single-sided seamless knitting underwear machines with and without closures.

FZ/T 97024-2010 falls under ICS 59.120.40, in the field of textile and leather technology.

This catalogue holds 1,720 other FZ/T standards in that field.

In this catalogue, FZ/T standards carry edition years from 1991 to 2025.

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3 About this standard

Sector: Spinning & Textile Industry Standard (Recommended)

Issued by: Ministry of Industry and Information Technology

English translation: about 15 pages (approximate)

4 Related standards

Other editions:

FZ/T 97024-2025 (later edition)

Standards on related subjects:

FZ/T 93048.1-2021 - Needles for needle loom - Part 1: Felting needles

FZ/T 93019-2004 - Flat fillet clothing for carding process

FZ/T 97019-2025 - Computerized glove knitting machine

FZ/T 97020-2023 - Computerized flat knitting machine

5 Classification and status

International classification (ICS): 59.120.40

Chinese Standard Classification (CCS): W 96

Prefix FZ/T: recommended standard.

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