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**TEXTILE INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

FZ/T 94007.3-2013

Replacing FZ/T 94008-1992

**Twin wire healds. Part 3: Twin steel sheet healds for weaving
machines with heald frames**
(English Translation)

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Foreword

FZ/T 94007 "Comprehensive" is divided into the following three parts.

- Part 1. Jacquard woven fully mechanized eye with inserts of steel wire;
- Part 2. Fully loom heddle wire;
- Part 3. mechanized loom heald frames with steel.

This section FZ/T Part of 394,007.

This standard was drafted in accordance with GB/T 1.1-2009 given rules.

This section instead of FZ/T 94008-1992 "steel mechanized looms." Compared with the FZ/T 94008-1992, in addition to editorial changes outside the main technical changes are as follows.

- Revised Product Categories (see 31, Chapter 3 of the 1992 edition.);
- Deleted Figure 1, Figure 2 and Table 2, Table 3 (see the 1992 version of the 3.4 to 3.6);
- Modify the labeling of products (see 32, 1992 version 3.7.);
- Modify the inspection rules (see Chapter 6, Section 6 of the 1992 edition);
- Modified "logo, packaging, transportation, storage" (see Chapter 7, 1992 edition, Chapter 7).

This part is proposed by the China Textile Industry Association.

This part of the National Textile machinery and accessories Textile Equipment Standardization Technical Committee Technical Committee (SAC/TC215/SC2) Centralized.

This section is drafted. Shaoxing Dingfeng Textile Equipment Co., Ltd., Shaanxi Institute of textile equipment.

Introduction

Tantamount to the adoption of international standards of GB/T 19554.1-2004/ISO 11677-1:1994 "Textile machinery and accessories steel ear opening heddle Heald heald rod and the corresponding main dimensions - Part 1. C Type Fully ear ", GB/T 19554.2-2004/ISO 11677-2:1994" Textile Machinery and Annex opening heddle mechanized steel ear and the corresponding heald rod main dimensions - Part 2. J-type Fully ear "and modify using the ISO 363:1992 system Set national standards GB/T 19552-2004 "Textile machinery and accessories closed fully mechanized steel ear size", it is only included steel heddle loom Heald scope, size, although you can play an active role in international trade in order to eliminate technical barriers limited; however, it is not only the technical elements missing Difficult to meet the required standard under the market economy system, and no maneuverability. FZ/T 94008-1992 "steel mechanized loom" Although Covering all types of steel mechanized looms and lists its dimensions, but has been unable to meet the requirements of the development of weaving technology and standards the error should be corrected; therefore, this part of the basis of FZ/T 94008-1992 improve on the above-mentioned three essential part of national standards Technical elements. In actual use this section should closely matching with the above-mentioned three national standards.

Fully Part 3. Fully loom heald frames with steel

1 Scope

FZ/T 94007 provisions of this part of the loom heddle with mechanized steel (hereinafter referred to as "steel mechanized") classification and marking requirements, test side Method, inspection rules and packaging, labeling, storage.

This section applies to steel ensemble.

2 Normative references

The following documents for the application of this document is essential. For dated references, only the dated version suitable for use herein Member. For undated references, the latest edition (including any amendments) applies to this document.

GB/T 191 Packaging - Pictorial signs GB/T 2828.1 Sampling procedures for inspection - Part 1. by acceptance quality limit (AQL) retrieval batch inspection sampling plan (ISO 2859-1:1999, IDT) GB/T 2829 periodic inspection Sampling procedures and tables (suitable for process stability test) GB/T 4340.1 metallic materials - Vickers hardness test - Part 1. Test methods GB/T 4955 Metallic coatings - Measurement of coating thickness anodic dissolution coulometry GB/T 19552-2004 Textile machinery and accessories closed fully mechanized steel ear size GB 19554.1-2004 Textile machinery and accessories ear

opening heddle steel and mechanized Part 1/T main dimensions corresponding heald rod
Sub. C Type Fully ear PART 2 GB/T 19554.2-2004 Textile machinery and accessories
mechanized steel ear opening heddle and corresponding heald rod main dimensions Sub. J
fully mechanized ear

3.1 Classification

3.1.1

Depending on the product structure, divided into separate mechanized steel (model omitted) and double row mechanized steel (model P).

3.1.2

According to GB/T 19552-2004, GB/T 19554.1-2004, GB/T 19554.2-2004 in mechanized ear Structure Classification Regulations Fixed, into open-ended and closed-type steel steel fully mechanized.

3.1.3

According Fully ear shape, is divided into S-type mechanized ear, D-mechanized ear, C-type mechanized ear, J and O-type fully mechanized ear ear, Table 1.

Table 1 fully mechanized steel ear shape and type

No. 12345

shape

Model SDCJO